MODEL 8155A
AUDIO FLUTTER METER

OPERATION AND MAINTENANCE MANUAL

INSTRUMENTATION PRODUCTS
Mincom Division 3M COMPANY

INSTRUCTION MANUAL CHANGE NOTICE

Mincom Division 3M COMPANY

March 1, 1978

MODEL 8155A

AUDIO FLUTTER METER

Please readline the following changes into your Instruction Manual.

1. On schematic diagram 8155-0001-10

   Change the value of the following components:

   R12 - to - 200k
   R46 - to - 18k
   R75 - to - 470
   R77 - to - 12k
   R78 - to - 3K
   R81 - to - 470

   C41 - to - 82

2. On schematic diagram 8155-0001-20

   R12 - to - 200k
   R46 - to - 18k

3. On Parts List PL8155-0210-10

   C18 - Change Catalog No. to 83-1510-6004

R12 -	200k OHM	Catalog No. 81-1520-7390
R46 -	18k OHM	Catalog No. 81-1520-7146
R75,R81 -	470 OHM	Catalog No. 81-1520-7353
R77 -	12k OHM	Catalog No. 81-1520-7145
R78 -	3k OHM	Catalog No. 81-1520-7219

4. On Parts List PL8155-0210-20

   C18 - Change Catalog No. to 81-1510-6004

R12 -	200k OHM	Catalog No. 81-1520-7390
R46 -	18k OHM	Catalog No. 81-1520-7146

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Issue, date and manual number are:

Issue . . 1 . . Nov. 1972

TOTAL NUMBER OF PAGES IN THIS PUBLICATION IS 40 CONSISTING OF THE FOLLOWING:

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SECTION I
GENERAL DESCRIPTION

GENERAL

The Model 8155A Audio Flutter Meter is manufactured by the Mincom Division of the 3M Company at Camarillo, California. It is a compact, general purpose, solid state test instrument for measuring weighted or unweighted flutter over a frequency range of 0.5 to 200 Hz. The instrument is easily portable and features accuracy, reliability, and operator convenience. The source power is switch selectable. It can be either 115 volts, 48 to 500 Hz or 230 volts, 48 to 500 Hz.

Two configurations are available. One is used for flutter measurement in accordance with IEEE standards (also suitable for DIN standard measurement) and the second for measurement in accordance with NAB standards. A test signal source, compatible with the instrument configuration, is provided at the instrument front panel.

Instrument accuracy is ±5% at the full scale meter indication for any of the six sensitivity ranges (10%, 3%, 1%, .3%, .1%, or .03%). The meter reads peak flutter on the IEEE configured instruments and RMS flutter on NAB configurations. Exclusive use of solid state circuitry and extensive design testing insure reliability and long periods of maintenance free operation. A self-test feature has been incorporated to permit a check for normal operation and calibration at any time.

The flutter meter automatically accepts any input level within the specified range (100 MV to 150 volts rms). An illuminated NORM indicator on the instrument front panel indicates an acceptable input signal is present. Instrument bandpass (weighted or unweighted) is switch selected. In the IEEE configuration the meter is automatically damped when using the unweighted bandpass (for reading ease). The NAB version has a third switch position, SLOW, where the unweighted bandpass is combined with a heavily damped meter.

INSTRUMENT SPECIFICATIONS

Table 1-1 gives detailed specifications applicable to the Model 8155A Audio Flutter Meter.

Table 1-1. Specifications

NOTE

Two basic versions, IEEE and NAB, are available.

Test Signal Input

Frequency: 3150 Hz IEEE/DIN, 3,000 Hz NAB.
Input Level: 100 MV to 150V RMS.
Input Impedance: 300K ohms, unbalanced.
Input Noise Susceptibility: 15 dB signal + noise to noise ratio to maintain basic accuracy.
Tolerability to Dropouts: At least 20 dB for dropouts of <20 ms duration at an input level of 100 MV RMS or higher.

Table 1-1. Specifications (Cont.)

Signal Failure Clamp

Restores meter to "zero" when signal is below level for proper operation. Dropouts of <20 ms at an input level of 100 MV or higher are ignored.
"Normal" Level Indicator: Lights to indicate the input level is within operating range.

Flutter Measurements

Test Ranges: 10%, 3%, 1%, .3%, .1%, and .03%, + or – peak full scale, IEEE/DIN or % RMS full scale NAB.
Bandwidth, (Standard, IEEE or Weighted - NAB): Within specification limits for IEEE/DIN, and NAB standards for weighted response.
Meter Damping: Conforms to IEEE and DIN standards for pulse response in the IEEE version. In the NAB version the meter is damped to the VU characteristic.
Accuracy: ±5% at full scale with an input frequency of 3150 Hz (IEEE) or 3000 Hz (NAB) modulated with a 4 Hz sine wave, see curve for typical response.
Bandwidth, Unweighted: See curve for typical response.
Accuracy: ±5% at full scale with an input frequency of 3150 Hz (IEEE) or 3000 Hz (NAB) modulated with a 40 Hz sine wave. Meter highly damped for ease of reading in IEEE "Unweighted" and NAB "Slow". Meter has VU response for NAB "Unweighted" measurements.

Flutter Demodulator Output

Output Level: 100 MV RMS at full scale flutter meter indication.
Source Impedance: 1K ohm, unbalanced.
Response: Same as selected functions.
Accuracy: Same as flutter measurement specification.

Internal Test Oscillator

Frequency: 3150 Hz IEEE and 3000 Hz NAB (±0.2%).
Output Level: 1V RMS.
Source Impedance: 100 ohms, unbalanced.

Equivalent Internal Instrument Noise

≤0.002%, with a pure 3150 Hz (IEEE) or 3000 Hz (NAB) sine wave input, at 1V RMS, in "Standard" (IEEE) or "Weighted" (NAB) position.

Self Test

Self check causes meter to indicate 1% flutter in unweighted mode.

General

Connectors: BNC type.
Power: 115/230 VAC, 48 - 500 Hz, 5 VA.
Power Cable: Three wire, grounded.
Size: 8.25"W x 10"D x 5"H, 210mm x 254mm x 127mm.
Ambient Temperature Range: Operational 0° to +50°C, non-operational –28° to +65°C.
Humidity: Up to 95% without condensation.
Weight: 10 lbs, 4.55 Kg.
Finish: Per best commercial practice, colors per FED-STD-595.

SECTION II
INSTALLATION

RECEIPT INSPECTION

The Model 8155A Audio Flutter Meter is inspected, operationally checked, and calibrated prior to leaving the factory. A visual inspection for shipping damage should be made, and if inspection reveals any damage, the carrier should be notified immediately.

LOCATION CONSIDERATIONS

The Model 8155A Audio Flutter Meter may be used in almost any location where a suitable power source is available, so long as reasonable judgement is used. Visual and physical access to the front panel of the instrument is required.

SIGNAL CONNECTION

Interconnecting cables are not provided with the instrument. Type RG58A/U coaxial cable (or equivalent) is recommended. The flutter meter requires BNC connector interface.

POWER CONNECTION

CAUTION

The flutter meter is designed to operate on 115 or 230 volts ac power, however, a 115/230 voltage selector switch located on the rear panel of the instrument MUST be in the position which corresponds to the power source to be used. SEVERE DAMAGE WILL RESULT IF THE INSTRUMENT IS PLUGGED INTO A 230 VOLT SOURCE WHEN THE POWER SWITCH IS IN THE 115 VOLT POSITION.

The Model 8155A Audio Flutter Meter is equipped with a built-in three wire power cord with a grounding type plug. Power connection consists of: A) Placing the recessed 115/230 voltage selector switch, located on the rear panel of the instrument in the position which corresponds to the power source to be used, and B) Inserting the power plug into a mating receptacle (do not defeat the grounding provision through use of an ungrounded adapter).

SECTION III
OPERATION

GENERAL

Do not attempt to operate the Model 8155A Audio Flutter Meter before confirming that the POWER CONNECTION procedure outlined in Section II has been properly completed.

The instrument has been operationally tested and properly calibrated prior to leaving the factory. Normal operation can be anticipated, without further setup or adjustment, after a nominal warmup time of 10 to 15 seconds.

Most flutter measurements are normally made using commercially available test recordings. If an appropriate recording is not available, one must be made. A suitable reference signal for this type of recording is provided at the OSC OUTPUT connector on the front panel of the flutter meter. The test signal is present whenever power is applied to the instrument. The oscillator output should be recorded to provide the best possible signal-to-noise ratio. When making a test recording, it is important to remember that flutter is introduced during the recording process. If the percentage of flutter introduced during the recording process is unknown, it is generally assumed the correct flutter reading will be between 0.5 and 0.7 percent of that indicated on the flutter meter.

CONTROLS AND INDICATORS

All operating controls and indicators, as well as signal input and output connectors, are located on the front panel of the instrument. (The 115/230 volt switch on the rear panel is not classified as an operating control.) Table 3-1 lists each control, indicator, and signal connector and gives a brief functional description; figure 3-1 identifies and locates them.

Table 3-1. Controls, Indicators, and Signal Connectors

TITLE	FUNCTIONAL DESCRIPTION
CONTROLS	
POWER Switch	Controls application of line power. Translucent switch body is backlighted when switch is in the on position.
TEST Switch	Spring loaded switch which enables self-test capability.
% PEAK (IEEE) or %FS RMS (NAB)	Instrument sensitivity switch. Six sensitivity ranges (10%, 3%, 1%, .3%, .1%, and .03%). Switch position identifier indicates percent value of full scale meter reading.
IEEE or NAB Switch	Instrument function selector switch. IEEE switch has two positions: STD (bandpass is weighted in accordance with IEEE/DIN standards), and UNWTD (bandpass is not weighted). The NAB switch has three positions: WTD (bandpass is weighted in accordance to NAB standards), UNWTD (bandpass is not weighted), and SLOW (unweighted bandpass with heavily damped meter).

Table 3-1. Controls, Indicators, and Signal Connectors (Cont.)

TITLE	FUNCTIONAL DESCRIPTION
INDICATORS	
POWER Indicator	POWER switch is illuminated when power is on.
NORM Indicator	Lights when input signal is within acceptable limits.
Flutter Meter	Gives visual indication of percent flutter present in input signal. Readout is % PEAK indication on IEEE instruments and % RMS on NAB instruments.
SIGNAL CONNECTORS	
OSC OUTPUT	BNC type connector. Test signal from flutter meter (3.15 kHz for IEEE instruments; 3.0 kHz for NAB instruments).
FLUTTER OUTPUT	BNC type connector. Flutter component present in input signal. For monitoring purposes.
SIGNAL INPUT	BNC type connector. Input point for signal from equipment being evaluated for flutter performance.

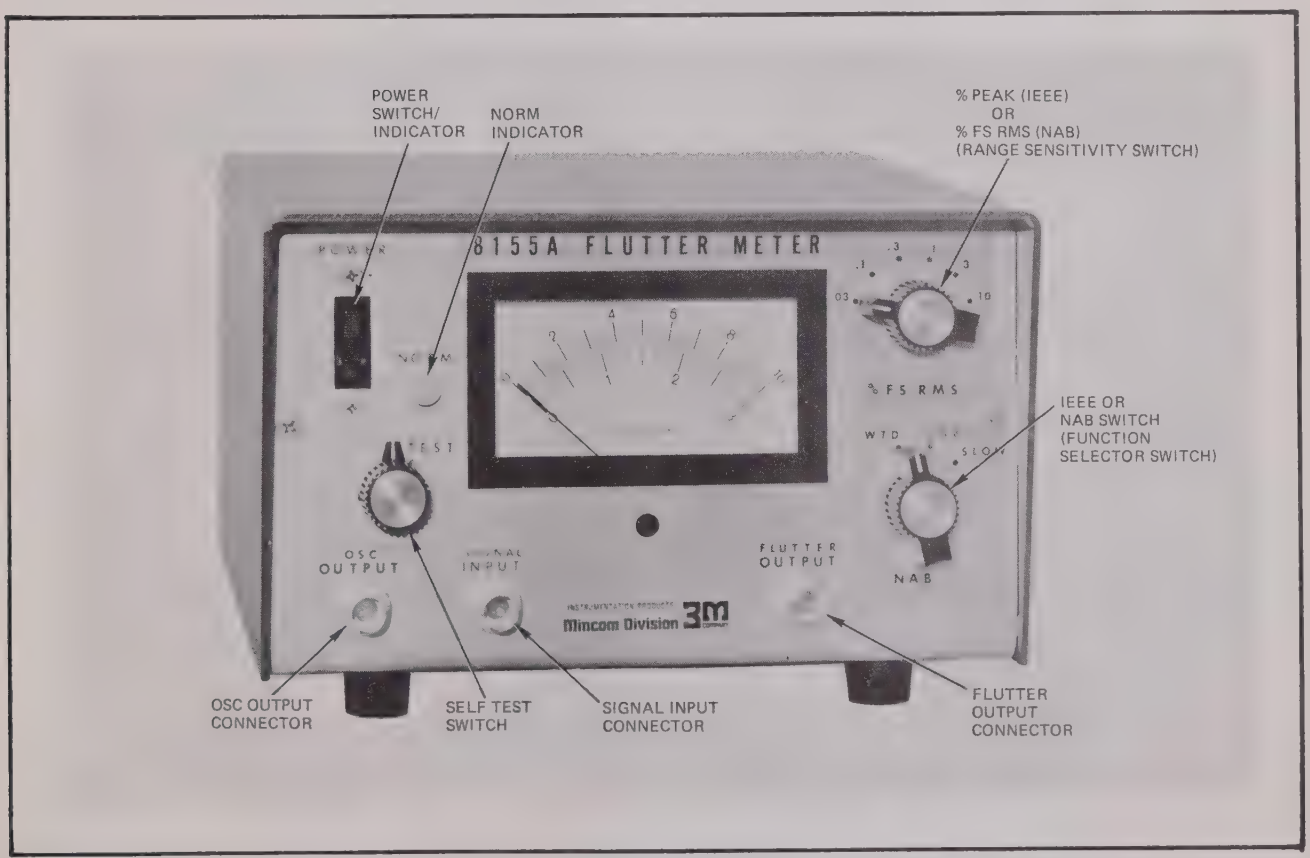

Figure 3-1. Model 8155A, Operating Controls and Indicators

NOTE

It is not the intent of this manual to fully describe the exact test methods, procedures, etc., described in applicable industry standards. The IEEE/DIN and NAB MEASUREMENT DATA paragraphs are simplified excerpts intended to assist in understanding instrument operation. The user should always refer to the latest issue of the applicable standard for precise and current information.

IEEE/DIN MEASUREMENT DATA

The IEEE/DIN standards indicate that weighted peak flutter shall be measured using a test frequency of 3150 Hz. The measurements shall be made on one element only of the system (either the recorder or the reproducer, but not on both) under such conditions that the weighted peak flutter in the remaining parts of the measuring system is negligible.

NOTE

When this condition cannot be fulfilled, a recorder/reproducer may be measured by recording a 3150 Hz test frequency and subsequently reproducing this record several times, measuring in each case, the total weighted peak flutter and calculating the arithmetic average value of these measurements. The weighted peak flutter of delay devices (whose normal operation employs simultaneous recording and reproducing) shall be measured while simultaneously recording and reproducing.

In most sound recording equipment, the weighted peak flutter will vary with system conditions. The weighted peak flutter should, therefore, be measured and reported for each of the various pertinent conditions. A single value of weighted peak flutter reported for a system whose weighted peak flutter varies with system conditions shall be for the worst combination of factors.

Weighted peak flutter measured shall be reported in the following manner:

"Weighted peak flutter of the recorder: ± ___%", or
"Weighted peak flutter of the reproducer: ± ___%", or
"Weighted peak flutter of the recording/reproducing system: ± ___%".

NAB MEASUREMENT DATA

The NAB standards for reel-to-reel and cartridge tape recorders require flutter to be measured while reproducing an essentially flutter-free recording of 3 kHz. Measurements shall be made at the beginning, middle, and end of the tape reel or cartridge. The highest reading of the three positions measured shall be reported, excluding random peaks which do not occur more than three times in any 10-second measurement period. For reel-to-reel recorders, weighted and unweighted flutter shall be measured; for cartridge recorders, only unweighted flutter shall be measured. Table 3-2 lists the NAB flutter limits for various tape speeds.

Table 3-2. NAB Flutter Standards

TAPE SPEED (ips)	REEL-TO-REEL		CARTRIDGE
	UNWEIGHTED FLUTTER (% rms)	WEIGHTED FLUTTER (% rms)	UNWEIGHTED FLUTTER (% rms)
15	0.15	0.05	
7.5	0.20	0.07	0.2
3.75	0.25	0.10	

OPERATING INSTRUCTIONS

The instructions which follow describe the procedures for instrument self-check, IEEE/DIN flutter measurement, and NAB flutter measurement. The procedures presented are for tape recorders, but are fully applicable to other types of equipment (i.e., film drives and turntables).

NOTE

Approximately 30 seconds should be allowed after application of an input signal to permit the meter to settle.

SELF-CHECK PROCEDURE

This procedure checks operation and calibration of the flutter meter. Perform the self-check test before using the instrument for flutter measurements.

1. Set the POWER switch to on (switch body backlighted).

2. Set the %PEAK or %FS RMS switch (whichever is applicable) to the 1% position (color coded blue) and the IEEE or NAB switch to UNWTD position (also color coded blue).

3. Rotate the spring loaded test switch clockwise to TEST position and hold. The flutter meter should indicate full scale ±2% (±1 division on the 1 to 10 scale). The NORM indicator should be illuminated.

IEEE/DIN FLUTTER MEASUREMENT PROCEDURES

The IEEE/DIN flutter measurement procedure using pre-recorded test signals are as follows:

1. Connect the source of the signal to be evaluated for flutter content to the SIGNAL INPUT connector of the flutter meter.

2. Set the % PEAK switch appropriately and the IEEE(function) switch to STD.

3. Measure the weighted peak flutter for each significant operating condition and record the data as indicated in the IEEE/DIN MEASUREMENT DATA paragraph.

The IEEE/DIN flutter measurement procedure when a pre-recorded test signal is not available is as follows:

1. Connect the record input of the recorder/reproducer to the OSC OUTPUT connector of the flutter meter.

2. Connect the reproduce output of the recorder/reproducer to the SIGNAL INPUT connector of the flutter meter.

3. Record the test signal produced by the flutter meter oscillator. (This signal is present at the OSC OUTPUT jack whenever power is applied to the flutter meter.)

NOTE

Use only high-quality tape, BULK-ERASED before use.

4. Rewind the tape. Set the %PEAK switch appropriately and the IEEE switch to STD.

5. Reproduce the recording several times recording the resultant flutter reading each time. (Read peak meter excursions.) Average the individual readings to obtain a representative reading.

NAB FLUTTER MEASUREMENT PROCEDURE

The NAB flutter measurement procedure is as follows:

1. Load the recorder with a test tape:

   a. For reel-to-reel recorders, use an essentially flutter-free 3 kHz test tape (if available); or use high-quality bulk-erased tape and record the 3 kHz output of the flutter meter (OSC OUTPUT connector to the recorder's record input) over the full length of the tape.

   b. For cartridge recorder, use NAB Test Tape No. 2 Flutter.

2. Connect the reproduce output of the recorder to the SIGNAL INPUT connector of the flutter meter.

3. Set the %FS RMS switch and the NAB switch as required for the measurement being made.

4. Measure weighted and unweighted flutter at the beginning, middle, and end-of-reel, switching the NAB and %FS RMS switch positions as appropriate for the measurement being made. (Read peak meter excursions.) Table 3-2 lists the acceptable flutter limits according to NAB standards.

SECTION IV
FUNCTIONAL DESCRIPTION

GENERAL

The flutter meter circuitry can be divided into seven functional areas. The areas are: power supply, internal test oscillator, input signal conditioning, demodulator, low pass filter, weighting filter, and meter amplifiers. Figure 4-1 is a functional block diagram of the flutter meter.

POWER SUPPLY. The power supply (see figure 4-2) consists of two similar rectification and regulator sections. One section provides +25 volts dc unregulated and +15 volts dc regulated; the second provides −25 volts dc unregulated and −15 volts regulated. The twin primarys of the power transformer are cross-connected through a line power selector switch to permit operation from either 115 or 230 volts ac. Full wave rectification is employed and the basic regulator is of the series pass design. The regulator reference voltage is developed across a zener diode and connected to one input of an IC operational amplifier. The output of the amplifier is connected to the series pass element. A portion of the output voltage from the pass element is fed back to the second input on the operational amplifier. This input voltage is compared against the reference voltage, and the resulting error voltage is amplified and fed back to the pass element.

INTERNAL TEST OSCILLATOR. The internal test oscillator (see figure 4-3) is an RC triangle oscillator. It consists of three interconnected integrated circuits: an integrator (IC3), a voltage comparator (IC4), and an active low pass filter (IC5).

Oscillator frequency is determined by C9, R14 and the peak-to-peak level of the signal at the junction of R12, 13, 14, and 15. R16 provides adjustment of the junction level and is used to adjust frequency. The triangle output from IC3 is coupled to active low pass filter IC5. The purpose of the filter is to remove the harmonics from the triangle oscillator and leave a clean sine wave for test and recording purposes. Potentiometer R20 at the input to IC5 is used to adjust the OSC OUTPUT level to 1 volt rms. Transistor Q3 and potentiometer R11 are used to generate the "Self Test" signal. In the "Self Test" mode, a 60 Hz signal from the power supply is connected to the gate of Q3. This causes it to turn off and on, at a 60 Hz rate. Each time Q3 is on, the oscillator frequency is lowered. The amount it is lowered is dependent on the setting of R11. R11 is used to calibrate the "Self Test" mode.

INPUT SIGNAL CONDITIONING CIRCUITS. The input signal conditioning circuitry (see figure 4-4) consists of an input amplifier, signal level detector, limiter/amplifier, and frequency doubler. The input signal is coupled to the input of amplifier IC6 through a peak-to-peak limiting circuit which includes a low pass filter. The low pass filter (R24, 25, C12, and C13) reduces the influence of undesired input signals. Signal limiting is accomplished by front to back diodes CR5 and CR6 in conjunction with R24. The only practical limit on input signal amplitude is the voltage rating of R24 (nominal limit is specified at 150 volts rms).

IC6 and its associated components form the input amplifier. The feedback components establish a gain of approximately 120 at small input signal levels. When the amplifier output level becomes large enough to cause CR7 and CR8 to conduct, the gain is reduced to approximately 20. The output of IC6 is coupled to level detector IC7 and limiter/amplifier IC8.

Input signal level detector IC7 accepts the output signal from IC6 and half wave rectifies it (CR10 and C16) for comparison to a dc bias level. When the average dc level across C16 is higher than the bias applied to pin 2 of IC7, the output level of IC7 will change from −0.6 volts dc to +13 volts dc. Resistor R35 provides a small amount of positive feedback to eliminate intermittent operation with noisy signals at threshold level. The +13 volts is applied to the base of Q6 which conducts heavily, causing the NORM indicator to light and the signal clamp bias voltage to drop to approximately zero volts.

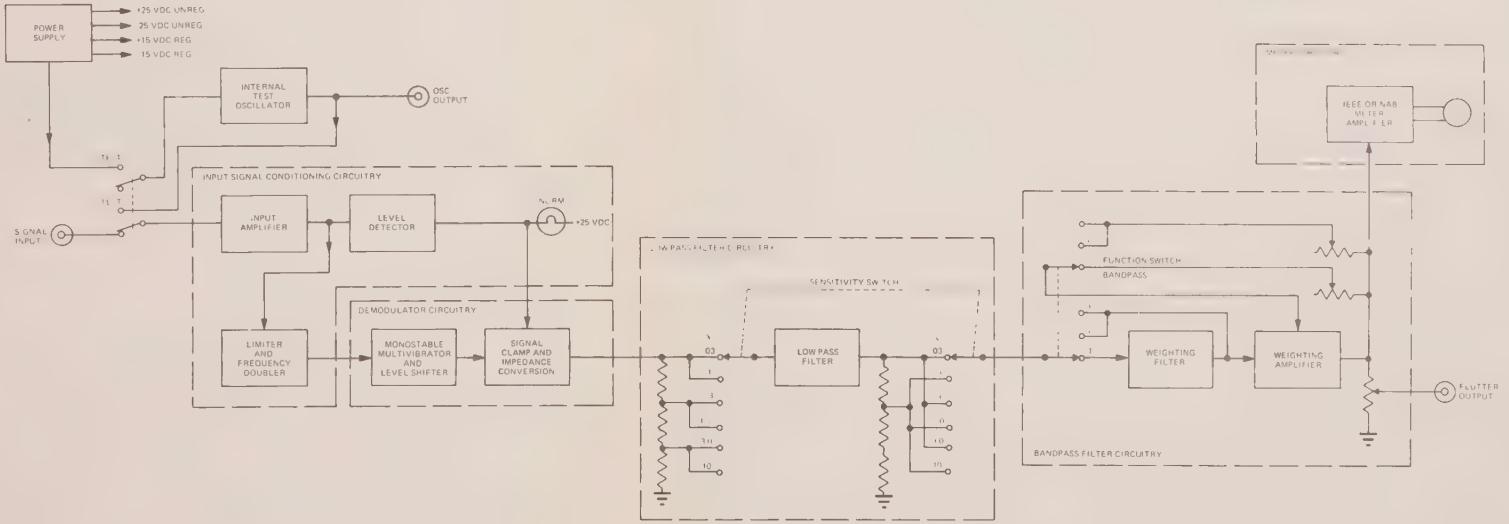

Figure 4-1. Functional Block Diagram

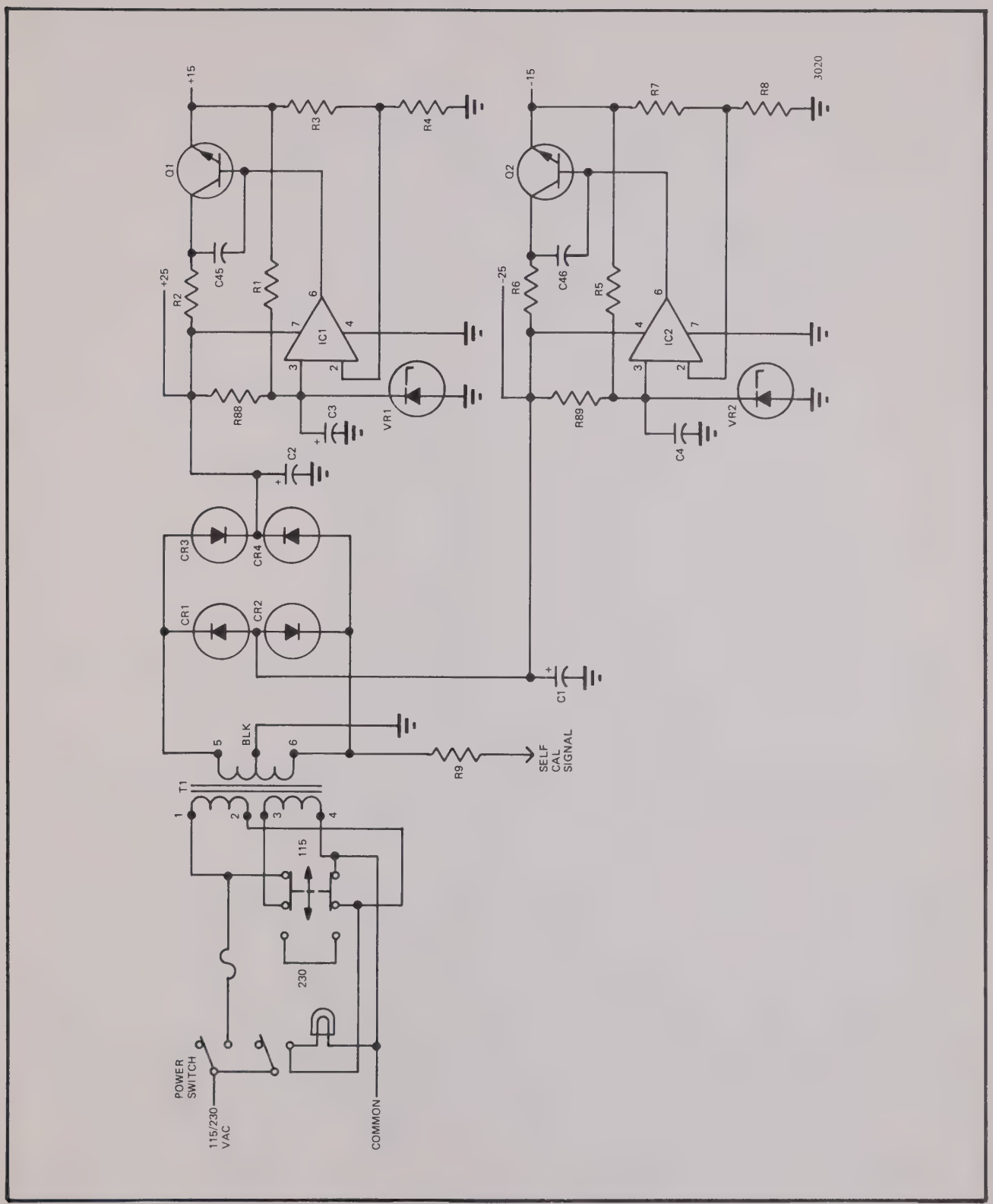

Figure 4-2. Power Supply

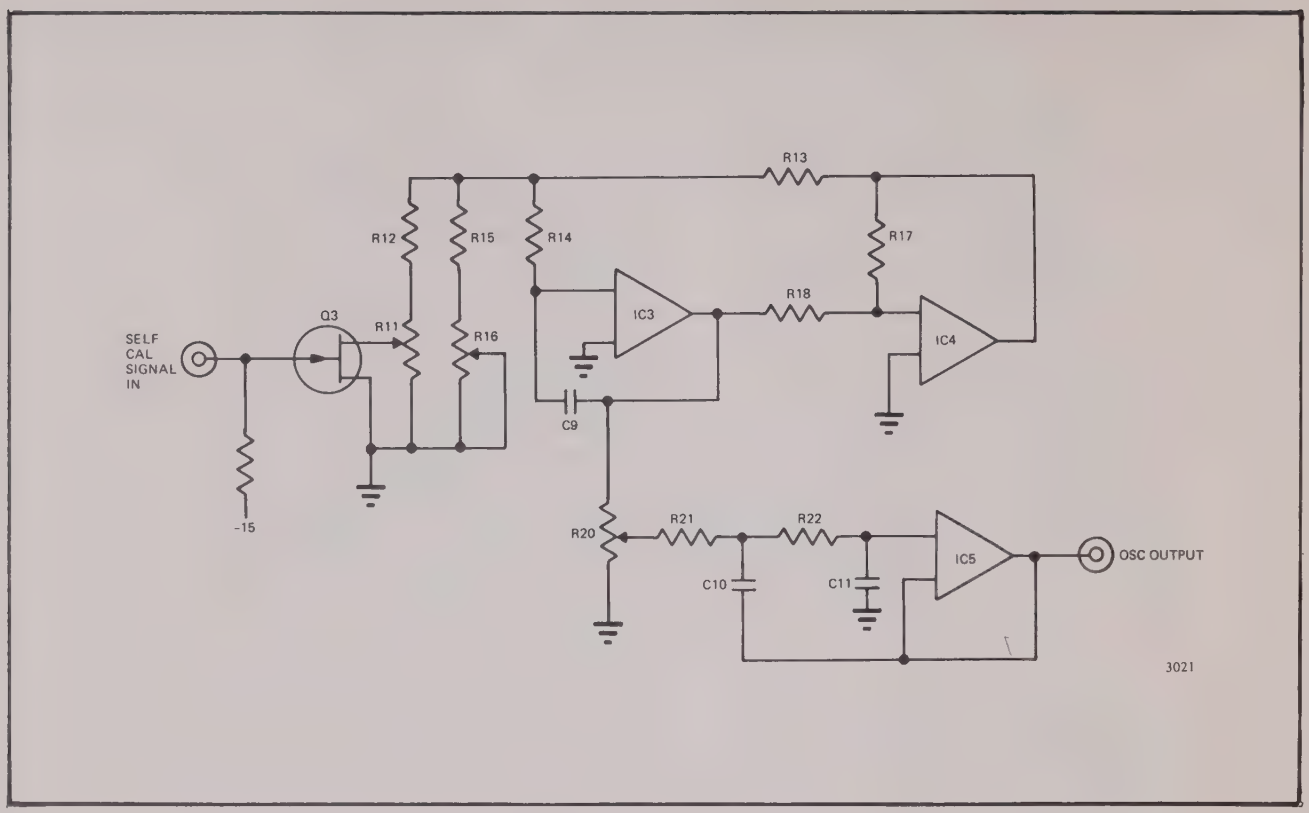

Figure 4-3. Test Oscillator

Limiter/amplifier IC8 accepts the IC6 output and amplifies and limits it to achieve a constant amplitude and rise time output for various input levels. The rise time is improved by the use of positive feedback. The feedback also prevents false triggering on system noise in the absence of an input signal.

The output of the limiter is connected to frequency doubling transistors, Q4 and Q5. When the limiter output makes a negative transition, Q5 is momentarily turned off. This action causes a positive pulse to be generated at the collector of Q5. When the output of IC8 makes a positive transition, Q4 conducts momentarily. This cuts off the Q5 bias and generates a pulse as before. The result is a Q5 output of two pulses per cycle of input.

DEMODULATOR CIRCUITRY. The demodulator circuitry (see figure 4-5) consists of monostable multivibrator IC9 and amplifier IC10. Flutter demodulation is accomplished by the pulse count demodulator technique. Monostable multivibrator IC9 accepts the pulses from the frequency doubler and converts them to constant width and amplitude pulses. These pulses are applied to the base of Q9 which serves as a level shifter to provide an average output of zero volts dc in the presence of a flutter free input reference signal. Resistor R95 adjusts the pulse width from IC9 to insure the zero volt output. IC10 provides impedance conversion and some low pass filtering. The zero (input) signal clamp bias voltage from the level detector is applied to IC10 via transistors Q7 and Q8. When no input signal is present, the signal clamp voltage from the level detector is high, therefore, the bias on Q7 and Q8 is high causing both transistors to conduct heavily. Q7 swamps the signal from the level shifter and Q8 reduces the gain of IC10 to much less than one insuring no output signal will be present.

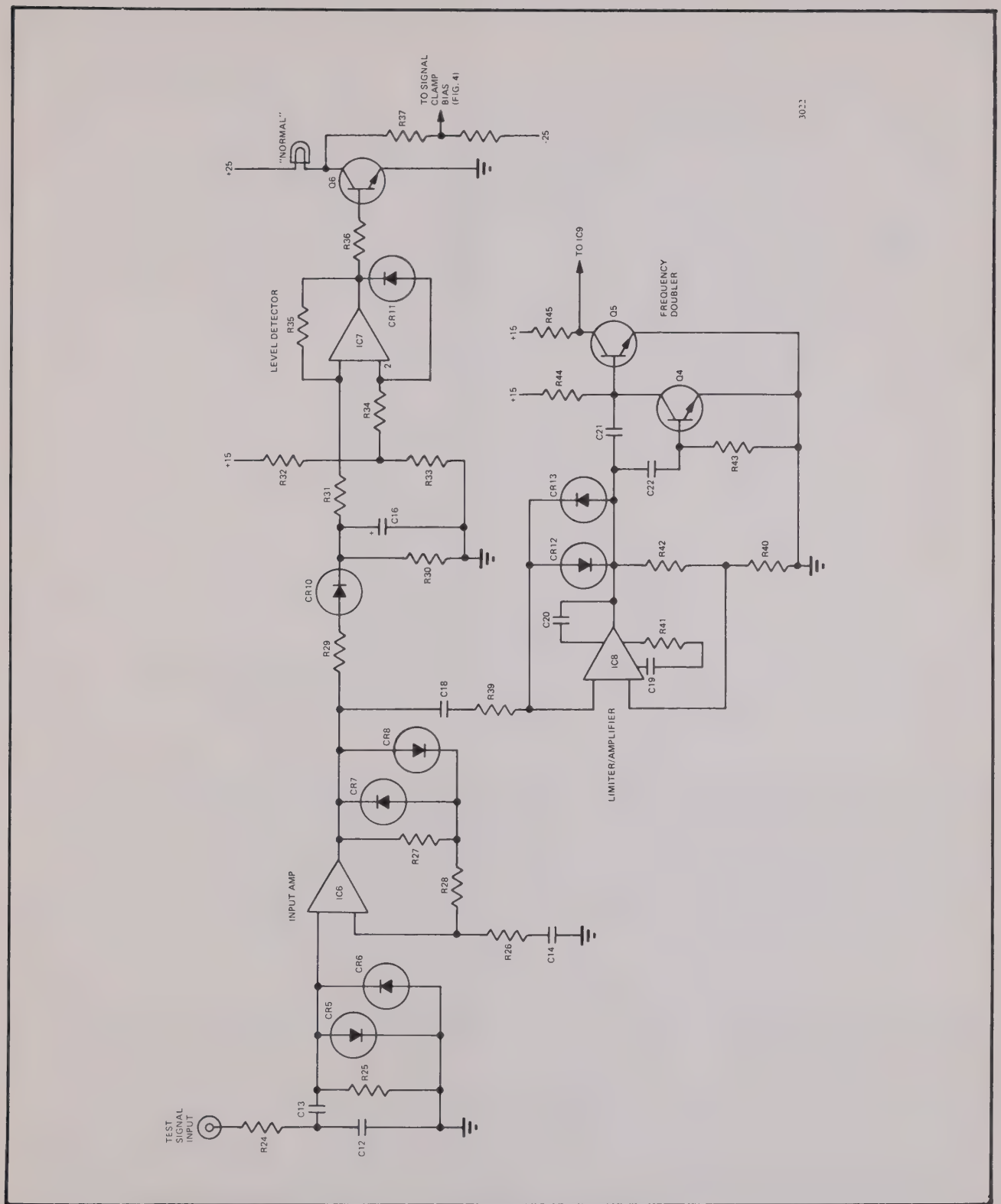

Figure 4-4. Input Signal Conditioning

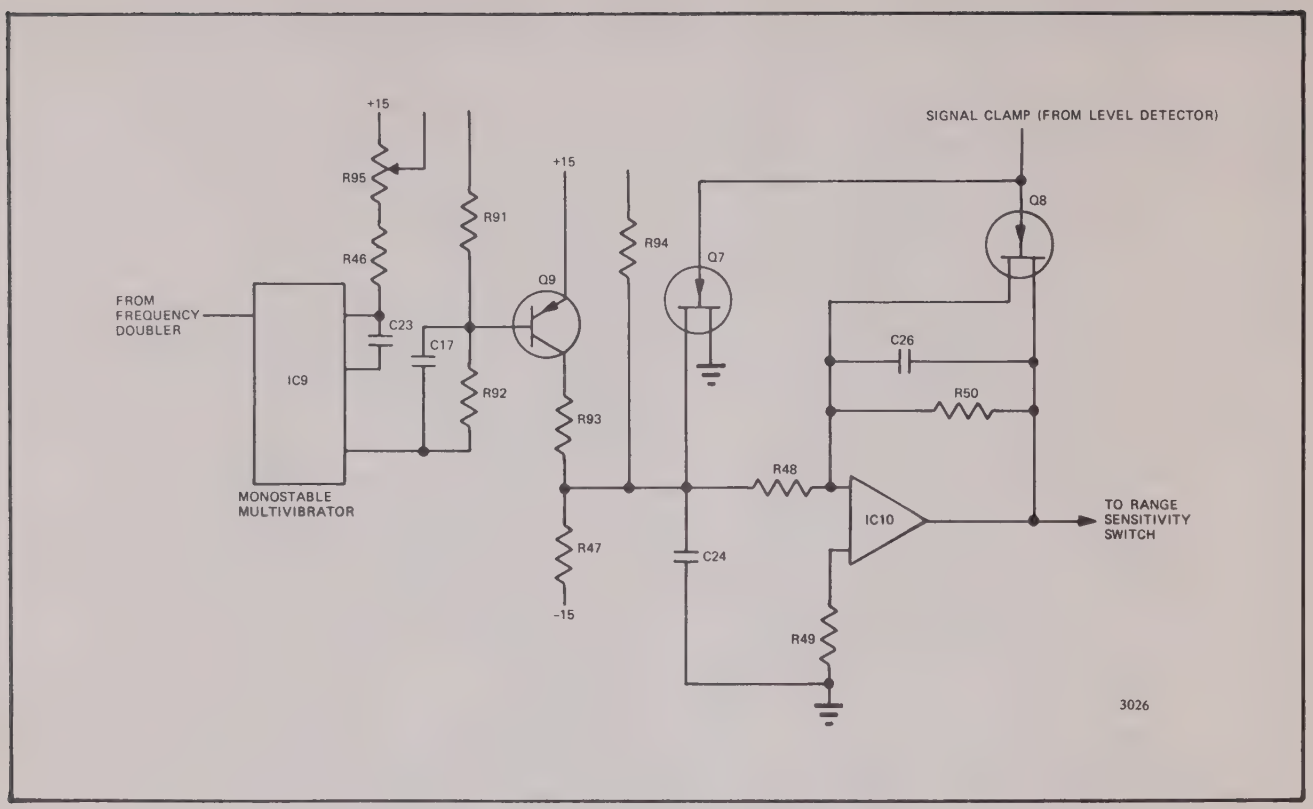

Figure 4-5. Demodulator Circuits

LOW PASS FILTER. IC11 and its associated components (see figure 4-6) form an active, 3 pole, Butterworth low pass filter. The purpose of the filter is to remove the carrier (reference frequency) from the flutter signal and to limit the instrument response to 200 Hz. The range sensitivity switch is operated in conjunction with this filter.

WEIGHTING FILTER. IC12 and its associated circuitry (see figure 4-7) form the weighting filter and amplifier. The input to IC12 is routed through the function (bandpass) switch. When the switch is in the weighted position (STD or WTD), the signal is passed through a two section RC high pass, and a single section low pass. This network sets the response for the "Weighted" characteristic. In the unweighted position, this network is bypassed and a flat response is provided. Figures 4-8 and 4-9 show typical response curves for the instrument. Potentiometers R69 and R70 provide the gain adjustments necessary to calibrate the flutter meter. The output from IC12 is routed to the meter amplifier and to potentiometer R71. The wiper arm of R71 is connected to the FLUTTER OUTPUT connector to provide a flutter monitor point.

METER AMPLIFIER CIRCUITRY. Figure 4-10 shows two meter amplifier circuits; one for IEEE/DIN instruments and one for NAB instruments. Only one is applicable to any given instrument (check instrument configuration noted on title page of this manual).

IEEE/DIN Meter Amplifier Circuitry. IC13, IC14 and their associated components form the peak-to-peak meter amplifier. IC13 is a negative rectifier and drives the positive side of the meter. IC14 is a positive rectifier and drives the negative side of the meter. The pulse response of the meter is shaped by the resistors and capacitors in series with and parallel to the meter. In the unweighted mode, capacitors C39 and C42 are switched in (through the function switch) to provide better low frequency response and damping. The two capacitors shown in dotted lines (C51 and C52) are the only selected components used in the unit. They are used, as required, to balance the meter circuit response to positive and negative peaks.

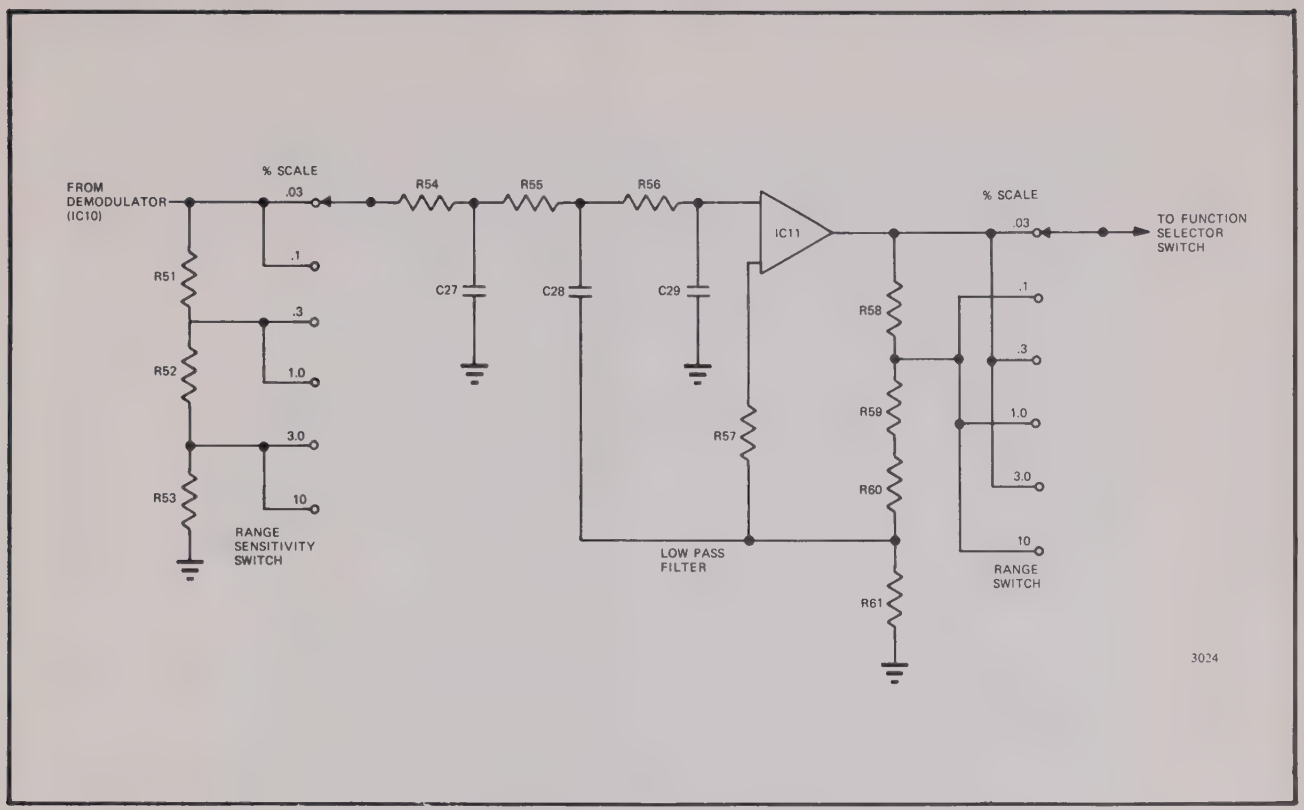

Figure 4-6. LOW PASS Filter

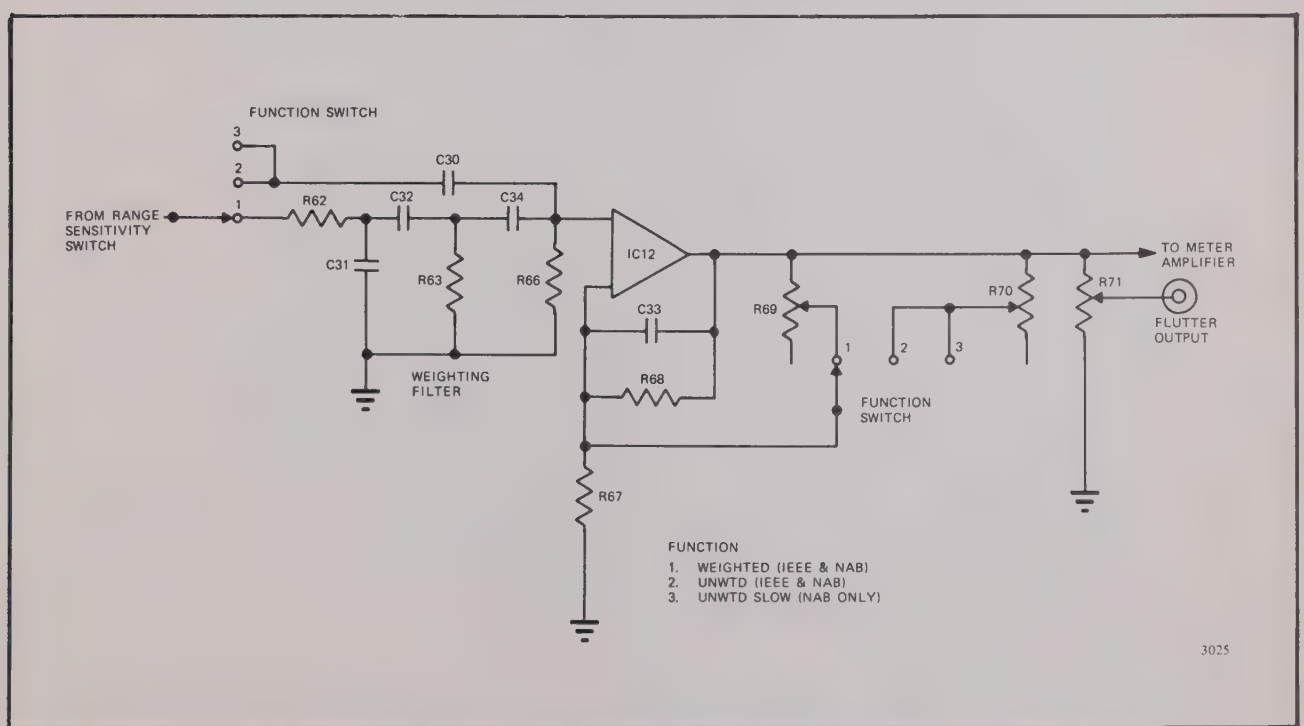

Figure 4-7. Weighting Filter and Amplifier

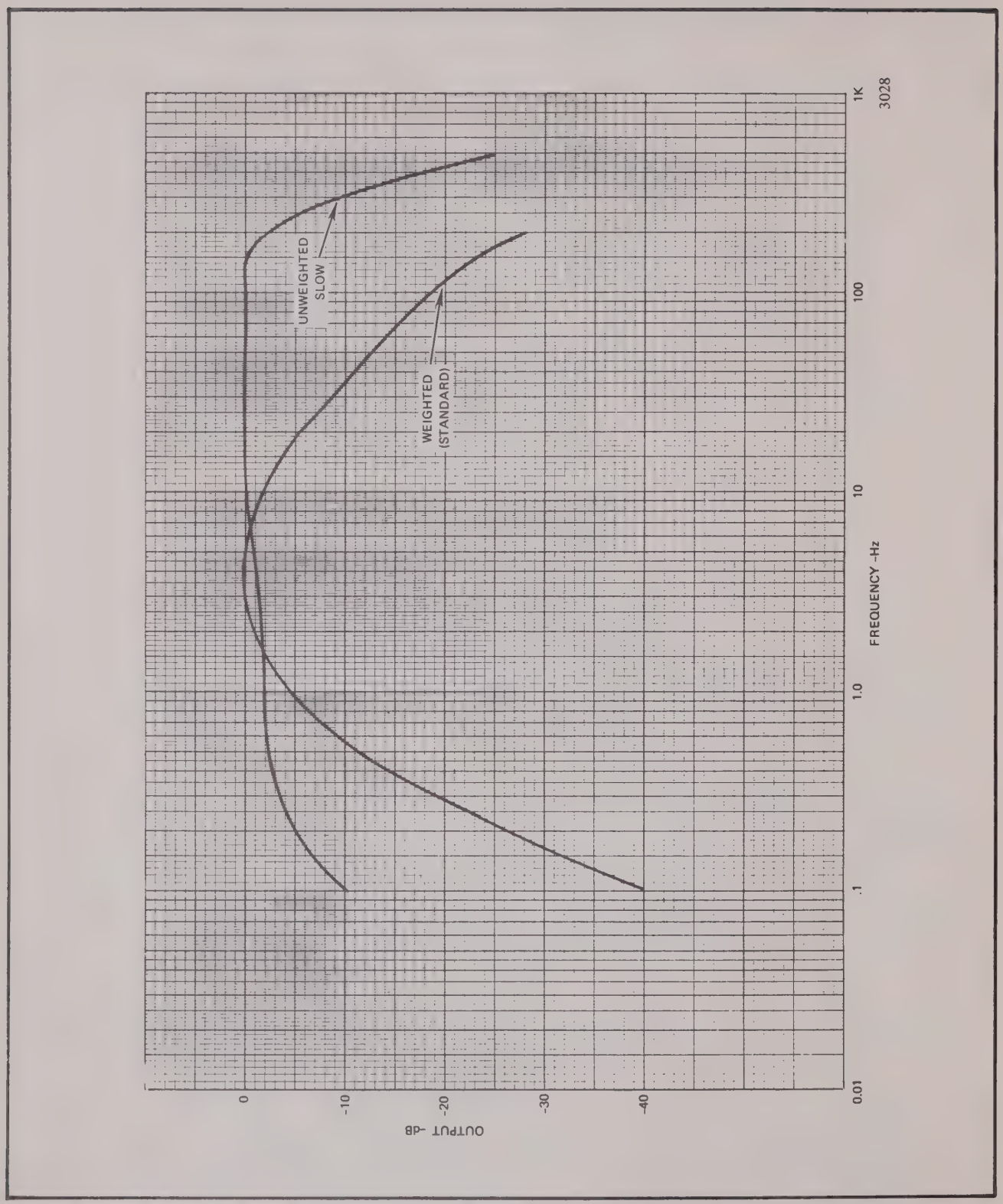

Figure 4-8. Frequency Response 8155A-IEEE

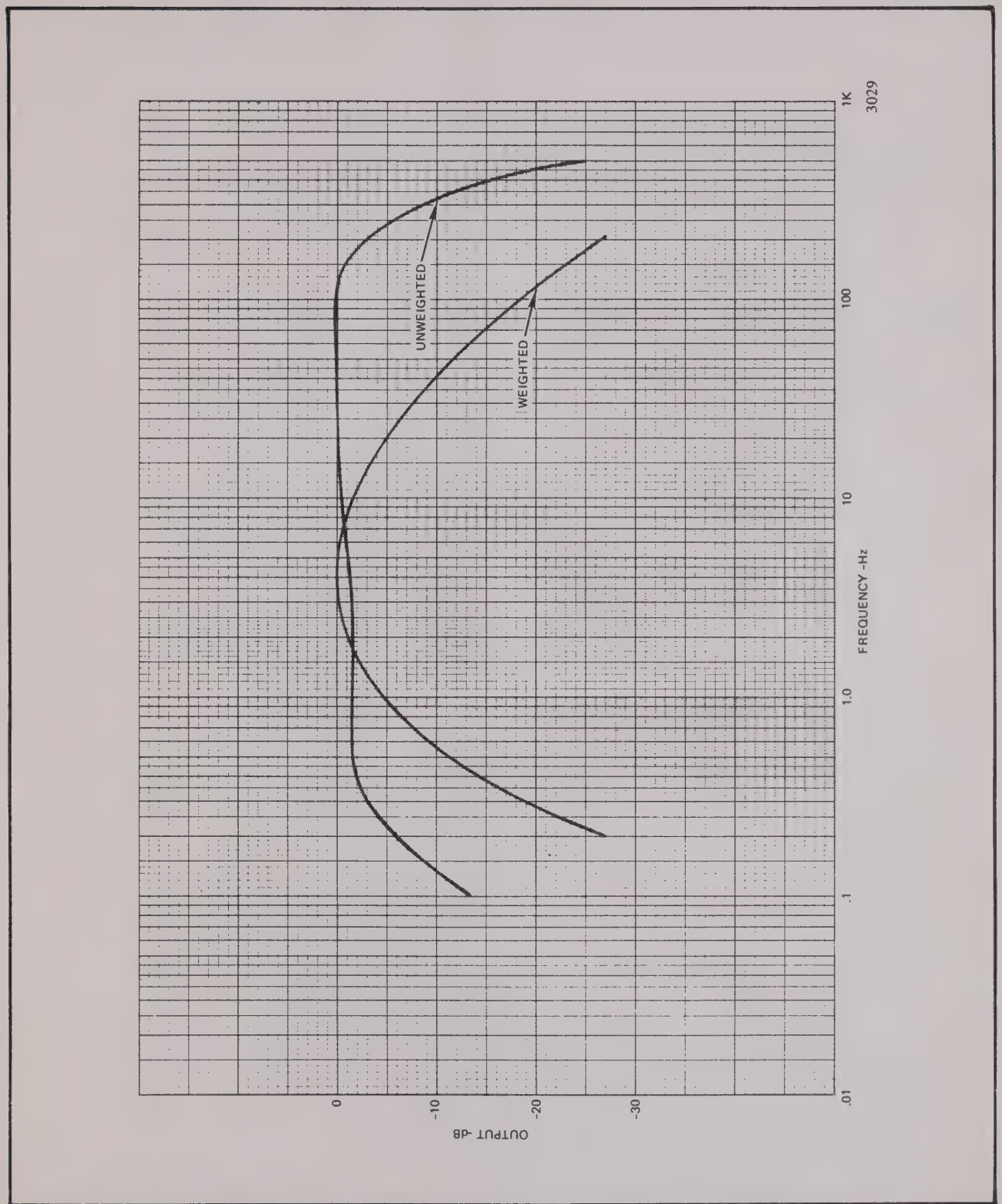

Figure 4-9. Frequency Response 8155A - NAB

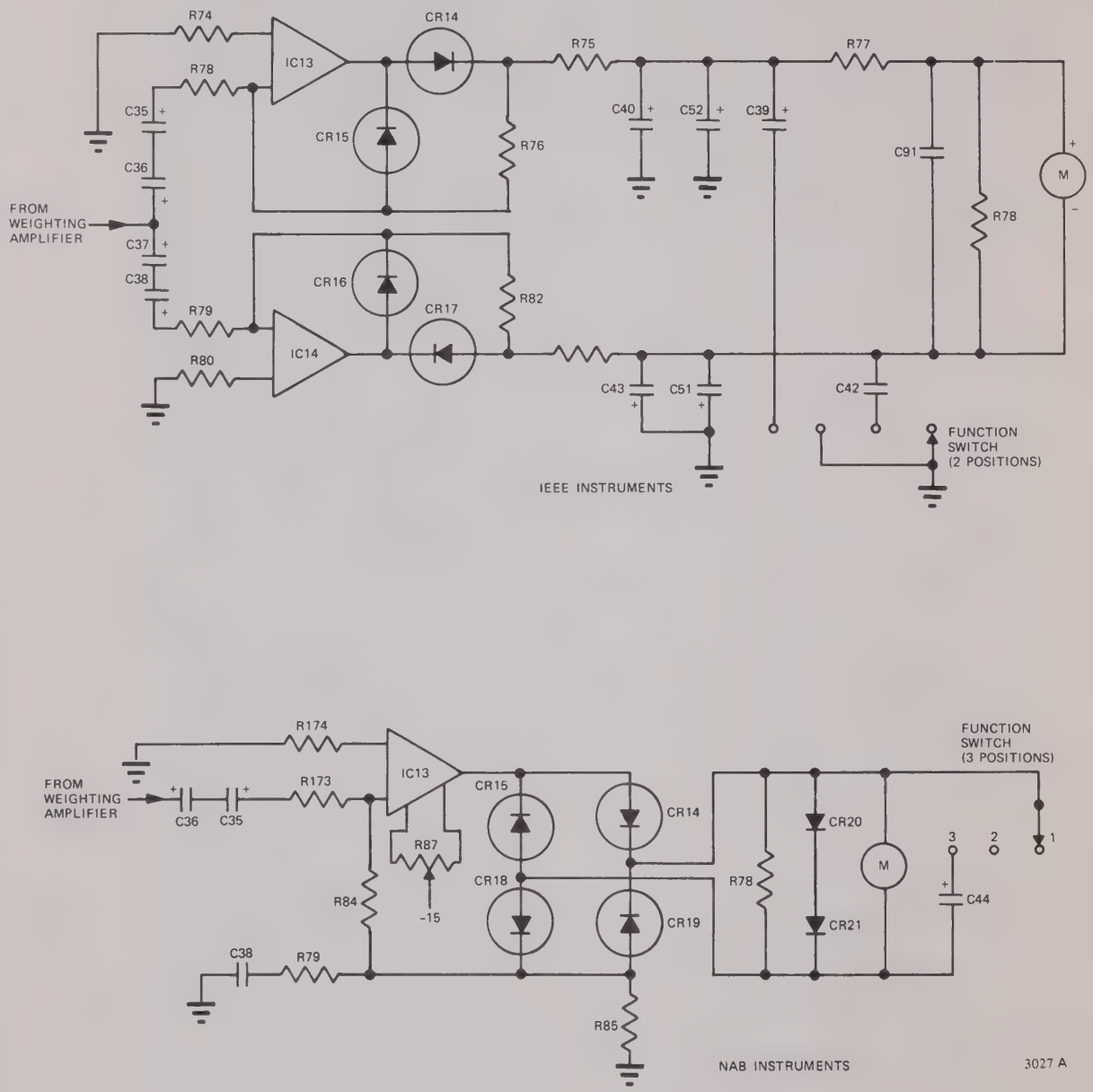

Figure 4-10. Meter Amplifier Circuitry

NAB Meter Amplifier Circuitry. In NAB instruments only IC13 is used. The meter circuit is changed from a peak-to-peak to an rms, full wave type. Capacitor C44 is switched in (via the function switch) when a highly damped or SLOW characteristic is desired. Potentiometer R87 is used to compensate the "Offset" of the amplifier to eliminate a residual meter reading.

SECTION V
MAINTENANCE

GENERAL

The Model 8155A Flutter Meter, a precision solid state test instrument, has been designed to provide long, trouble-free service without maintenance or adjustment. If a malfunction in the flutter meter should occur, follow the procedures in this section to troubleshoot and correct the problem. Note, however, that the recalibration of the flutter meter may require the use of certain test instruments which are not normally available except in the larger laboratories. If there is no access to such instruments, notify Mincom (see inside front cover) then return the flutter meter to the factory for prompt repair or recalibration.

TEST EQUIPMENT REQUIRED

The test equipment recommended for servicing the Model 8155A Flutter Meter is listed in Table 5-1. Other instruments may be used if their specifications and performance equal or exceed those of the instruments recommended.

Table 5-1. Recommended Test Equipment

INSTRUMENT	REQUIRED CHARACTERISTICS	RECOMMENDED MODEL
DC VTVM	100 mv to 1000 v, 0.2% full-scale accuracy	HP Model 3430A
AC VTVM	1 mv to 300v, 1.0% full-scale accuracy	HP Model 400EL
Oscillator	0.1 Hz to 10 kHz	Wavetek Model 111
Electronic Counter	5 Hz to 10 MHz, 0.1 to 10-second gate, 0.001% accuracy	HP Model 5221B
Precision Frequency Modulator	3.0 to 3.150 kHz ±10% center frequency, 10% modulation range with 0.1% linearity.	Wavetek Model 111
Oscilloscope	10 mv/div. to 10v/div., dc to 15 MHz	Tektronix Model 422

ADJUSTMENT/ALIGNMENT

The adjustment/alignment procedure is presented as a complete alignment sequence for the Model 8155A Audio Flutter Meter. The steps are inter-related and should be performed in the sequence indicated. Figure 5-1 provides location data for the various adjustments referenced in the procedure. Access to the adjustments is obtained by removing the top cover of the instrument (secured by four countersunk Phillips-head screws).

The procedure is as follows:

1. Before applying power, perform a mechanical zero adjustment on the indicator meter. (Access to this adjustment is by means of a hole in the front panel.)

2. Apply power to the instrument.

3. Connect a frequency counter to the OSC OUTPUT connector. The counter readout shall be 3150 ±6 Hz for IEEE/DIN instruments or 3000 Hz ±6 Hz for NAB instruments. If necessary, adjust potentiometer R16 to obtain the correct output frequency. (Disconnect counter.)

4. Connect an AC VTVM to the OSC OUTPUT connector. Adjust potentiometer R20 to obtain an output level of 1.0 volt rms. (Disconnect AC VTVM.)

5. Jumper the OSC OUTPUT connector to the SIGNAL INPUT connector.

6. Set the range sensitivity switch to the .03% position.

7. Connect a DC VTVM to pin 6 (E11 on PCB) of IC11.

8. Adjust potentiometer R95 to obtain a zero volt indication. (Disconnect DC VTVM and remove jumper.)

NOTE

Step 9 is applicable to NAB instruments only. For IEEE/DIN instruments proceed directly to step 10.

9. Connect a jumper from the plus (+) side of capacitor C36 to ground. Allow the meter to settle, then adjust potentiometer R87 as required to obtain a minimum meter deflection. (Remove jumper.)

10. Set the function switch to STD on IEEE/DIN instruments or WTD on NAB instruments.

11. Set range sensitivity switch to 10% position.

12. Apply a 3150 or 3000 Hz carrier signal (as applicable to the test instrument configuration) which is being modulated to a 10% level by a 4 Hz sinewave.

13. Adjust potentiometer R69 as required to obtain a full scale meter indication at peak readings. (Disconnect input signal.)

14. Set function switch to UNWTD position. (Range sensitivity switch still at 10% position.)

15. Apply a 3150 or 3000 Hz carrier signal (as applicable to the test instrument configuration) which is being modulated to a 10% level by a 40 Hz sinewave.

16. Adjust potentiometer R70 as required to obtain a full scale meter indication at peak readings.

17. Connect AC VTVM to FLUTTER OUTPUT connector. Adjust potentiometer R71 to obtain a level indication of 100 millivolts rms. (Disconnect VTVM and input signal.)

18. Set range sensitivity switch to 1% position. (Function switch still in UNWTD position.)

19. Rotate the self-test switch clockwise to the TEST position and hold.

20. Adjust potentiometer R11 as required to obtain a full scale meter indication. (Release self-test switch.)

21. Step 20 completes the adjustment/alignment sequence. Replace the top cover on the instrument and return to use.

NOTE

Additional tests: frequency response (IEEE and NAB), pulse response (IEEE), and level linearity tests may also be desired. These tests should be performed after the above alignment sequence has been completed. No step-by-step procedure is provided as the exact procedure is dependent on the test equipment available to the user. Calibration service is available from the Mincom Division of 3M Company (see reverse side of title page) if desired.

TROUBLESHOOTING

The Model 8155A, Audio Flutter Meter incorporates a self-test feature. If the instrument operation is suspect, disconnect all signal leads and perform the self-test procedure (Section III). If the self-test check confirms improper operation, perform the adjustment/alignment sequence to detect the area of difficulty, then refer to the appropriate circuit description in Section IV.

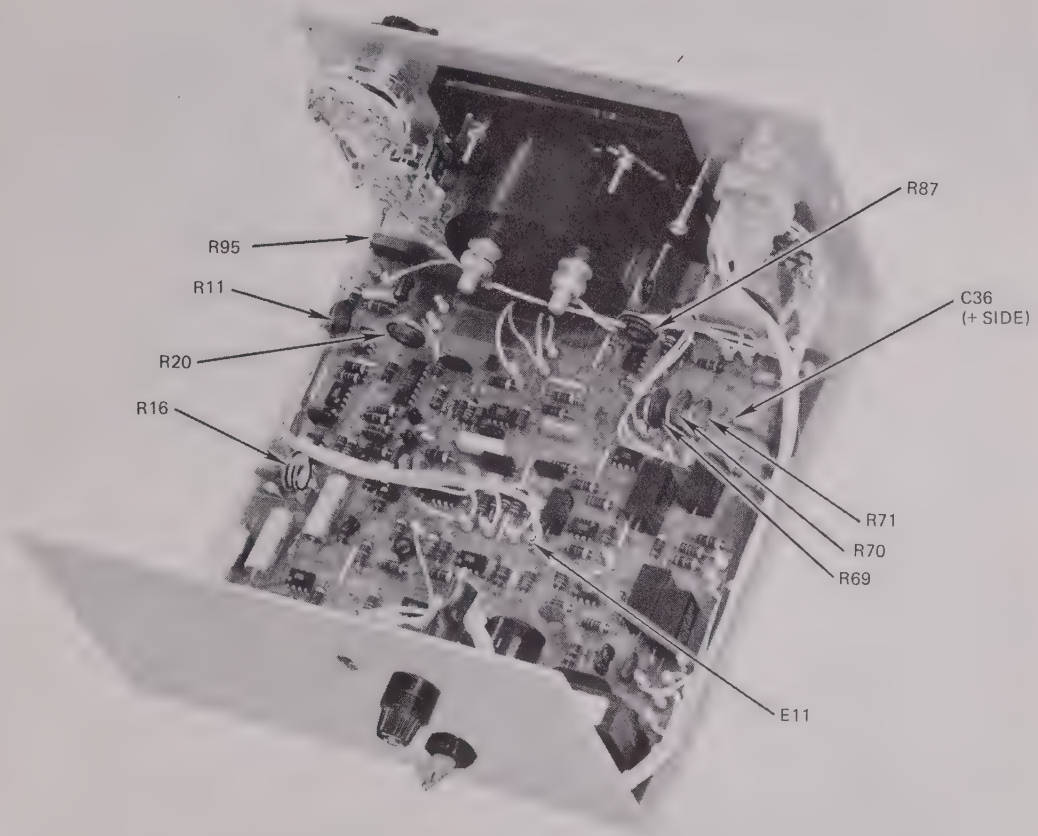

Figure 5-1. Adjustment Location

SECTION VI
SCHEMATICS

GENERAL

Table 6-1 tabulates the schematic diagrams provided to support operation and maintenance of the Model 8155A Audio Flutter Meter.

Table 6-1. List of Schematics

FIGURE NO.	TITLE	DRAWING NO.
6-1	Schematic, Audio Flutter Meter, IEEE	8155-0001-10
6-2	Schematic, Audio Flutter Meter, NAB	8155-0001-20

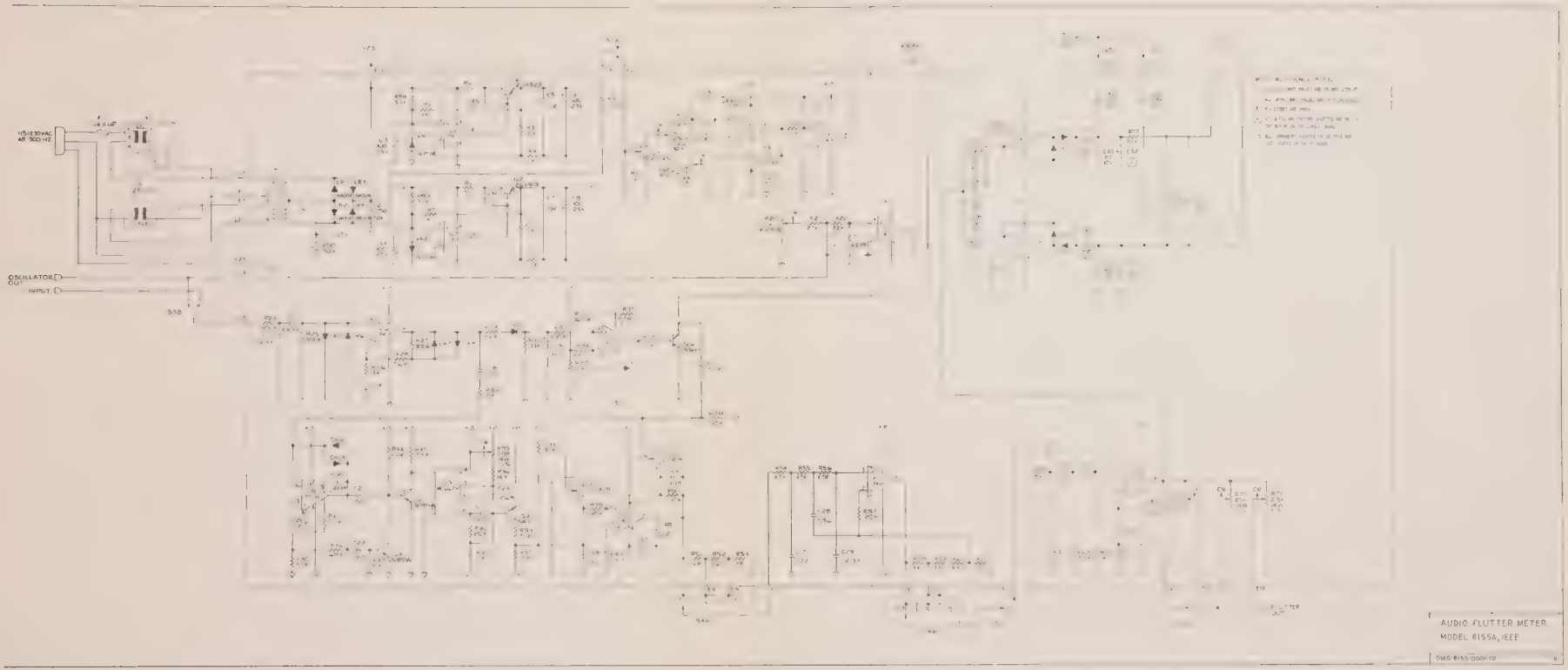

Figure 6-1. Schematic, Audio Flutter Meter, IEEE

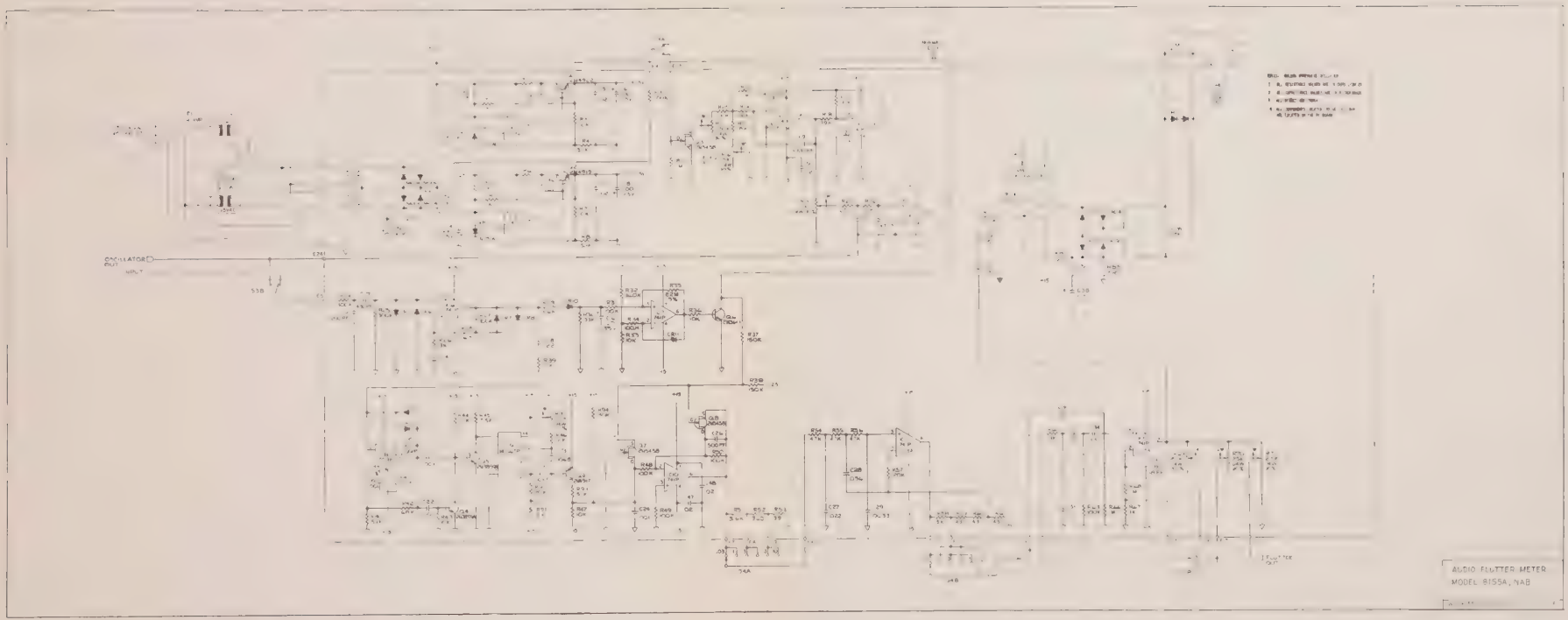

Figure 6-2. Schematic, Audio Flutter Meter, NAB

SECTION VII
PARTS LISTS

GENERAL

The parts lists tabulated in table 7-1 contain the information required for ordering replacement parts. Be certain to use those parts lists applicable to the instrument configuration (IEEE or NAB).

Table 7-1. List of Parts Lists

ASSEMBLY NO.	TITLE	PAGE NO.
8155-0000-10	Audio Flutter Meter, Model 8155, IEEE	34
8155-0210-10	PCB Assembly, 8155A Flutter Meter, IEEE	36
8155-0000-20	Audio Flutter Meter, Model 8155, NAB	39
8155-0210-20	PCB Assembly, 8155A Flutter Meter, NAB	41

3M Mincom Division MINNESOTA MINING AND MANUFACTURING CO.	PARTS LIST	12578 CODE IDENT	PL 8155-0000-10 SHEET OF	D REV
	TITLE AUDIO FLUTTER METER MODEL 8155A, IEEE		CAT. NO. 83-5990-1288	

FIND NO.- DESIG	MFG NAME	MFG PART NO.	NOMENCLATURE OR DESCRIPTION	CAT. NO.	QTY
DS1	MURA	L28-40	LAMP-INCANDESCENT, 28V	83-1550-2603	1
F1	LITTLEFUSE	312.125	FUSE- 1/4A, 3AG	7550-8032	1
M1	TRIPLETT	52A-3314 SPECIAL	METER-FLUTTER, SPECIAL	1550-3180	1
S1	UID	LRSW322-N-CR-E	SWITCH-ROCKER OFFSET HOUSING, DPDT	1550-5628	1
S2	SWITCHCRAFT	46256LFR	SWITCH-SLIDE DPDT, 115-230V	1550-5287	1
S3	OAK	399189-28	SWITCH-ROTARY, 1 SEC, 3 POS.	1550-5629	1
S4	MINCOM	00000A852-7	SWITCH-ROTARY, MODIFIED	3550-6105	1
S5	MINCOM	00000A852-8	SW-ROTARY, MODIFIED	3550-6106	1
1	MINCOM	8155-3010-10	CHASSIS - 8155A	3310-1742	1
2	MINCOM	8155-0210-10	PCB ASSY-8155A FLUTTER METER, IEEE	4930-3287	1
3	BUCKEYE		FEET & FAIL ASSY-STAND 5-1/2 INCH	1270-0960	1
4	MINCOM	8155-3000-10	COVER - 8155A	3310-1741	1
5	KING	KC-79-43	CONNECTOR-RECEPTACLE, RF COAXIAL	1610-1706	3
6	MURA	RLC-W	LENS-CAP, INDICATOR, WHITE	1550-1975	1
8	TRIPLETT	13-239	BEZEL-INST MTG, METER	1290-0351	1
9	LITTLEFUSE	342012	FUSEHOLDER-POST, 3AG FUSE	1620-0002	1
10	BELDEN	17408B	CABLE ASSY-POWER, ELEC, 3 COND	1570-0374	1
11	HEYCO	SR-6P-3-4	BUSHING-STR REL,	1690-0225	1
12	H.H.SMITH	1468	TERM STRIP-GNDING, 1/4 MTG	9630-0091	2
13	H.H.SMITH	1414-4	TERM STRIP-GNDING #4 MTG	9630-0085	1
14	H.H.SMITH	8700	SPACER-RND, PLAIN #4-40	1350-0817	2
15		MS24693-4	SCREW-MACH, FH, 4-40 X 3/8 SST	9260-0272	2
16			WASHER-LOCK, INT. TOOTH #4	9261-4203	2
17	BUCKEYE	PS-70PL-2	KNOB-CONTROL, ROUND .250 DIA	1270-0385	1
18	BUCKEYE	PS-70BL-2	KNOB-CONTROL, ROUND .718 DIA	1270-0628	2
19		MS24693-28	SCREW-MACH, FH, 6-32 X 1/2, SST	9260-0271	2
21		MS35206-230	SCREW-MACH, PAN HD, 6-32 X 7/16	9260-4532	4
22			NUT-SMALL PATTERN, HEX, 4-40	9260-2201	4
23		MS27183-4	WASHER-FLAT, GENERAL PURPOSE #4	9261-4002	6
24		MS35338-41	WASHER-LOCK, SPLIT HELICAL #4	9261-4303	6
25		MS27183-6	WASHER-FLAT, GENERAL PURPOSE #6	9261-4004	8
26		MS35338-42	WASHER-LOCK, SPLIT #6	9261-4305	8

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PARTS LIST

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TITLE: AUDIO FLUTTER METER MODEL 8155A, IEEE

CAT. NO. 83-5990-1288

FIND NO.- DESIG	MFG NAME	MFG PART NO.	NOMENCLATURE OR DESCRIPTION	CAT. NO.	QTY
28			SCREW-MACH, PAN HD, 6-32 X 9/16	83-9260-4534	4
29	MIL STD	MS35206	SCREW-MACH, PAN HD, 4-40 X 5/16	9260-4514	2
30	ALLEN-BRADLEY	M-2786	NUT-HEX, PLAIN, 3/8-32 X .500 OD	9260-2112	2
31			MANUAL-MOD 8155A AUD FLTR MTR	5990-1312	1

3M Mincom Division — MINNESOTA MINING AND MANUFACTURING CO.	PARTS LIST	12578 CODE IDENT	PL 8155-0210-10 SHEET OF	D REV
	TITLE: PCB ASSY, 8155A FLUTTER METER, IEEE		CAT. NO. 83-4930-3287	

FIND NO.- DESIG	MFG NAME	MFG PART NO.	NOMENCLATURE OR DESCRIPTION	CAT. NO.	QTY
				83-	
C1,C2	CORNELL/DUB	BR250-50	CAP-FXD, ELECT 250UFD, 50V	1510-2031	2
C3,C4,C6,C8	CORNELL/DUB	BR=00-25	CAP-FXD, ELECT 100UFD, 25V	1510-2025	4
C5,C7,C47,C48,C49 C50	CENTRALAB	DDM-203	CAP-FXD, CER .02UFD, 150V	1510-1008	6
C9	ARCO	DM15F102F	CAP-FXD, MICA 1000 PFD, 100V, 1%	1510-5302	1
C10	MIDWEC	E3XFR-104- 5C	CAP-FXD, PLSTC, .10UF, 50V, 5%	1510-4637	1
C11,C17,C20	0A836-5155		CAP-FXD, MICA 100 PF 500V, 5%	1510-5155	3
C12	0A836-5214		CAP-FXD, MICA 200PF, 500V, 5%	1510-5214	1
C13	0A836-5119		CAP-FXD, MICA 430 PF 500V, 5%	1510-5119	1
C14	CENTRALAB	UK10-104	CAP-FXD, CER .1 UFD 10V	1510-1077	1
C16		CS13BF105K	CAP-FXD, TA, 1.0UF, 35V, 10%	1510-6111	1
C18		112A1C224	CAP-FXD, PAPER .22 UFD 200V 20%	1510-4183	1
C19,C21,C22,C24	RMC	SM-210	CAP-FXD, CER .001 UFD	1510-1108	4
C23		E3FR-682-1C	CAP-FXD, PLSTC .0068 UFD 100V 5%	1510-4447	1
C26	MINCOM	0A36-5120	CAP-FXD, MICA, 500PF, 500V, 5%	1510-5120	1
C27	0A839-4459		CAP-FXD, .022 UFD 200V 5%	1510-4459	1
C28	0A839-4002		CAP-FXD, MY .056 UFD 200V 5%	1510-4002	1
C29		E3FR-332-1C	CAP-FXD, PLSTC .0033 UFD 100V 5%	1510-4445	1
C30,C31,C32	MIDWEC	E3XF-105-.5C	CAP-FXD, PLSTC 1.0 UFD 50 WVDC, 5%	1510-4638	3
C33	0A836-5242		CAP-FXD, MICA 18 PF 500V 5%	1510-5242	1
C34	0A839-6033		CAP-FXD, PLSTC .33 UFD 100V 5%	1510-6033	1
C35,C36,C37,C38		CSR13D226KL	CAP-FXD, TA 22 UFD 15V	1510-6113	4
C39,C42	0A860-2109		CAP-FXD, ELECT 250 UFD 12V	1510-2109	2
C40,C43		CCZ-010-826-10	CAP-FXD, TA 82 UFD 10V	1510-6442	2
C41		CSR13E476KL	CAP-FXD, TA 47 UFD 20V	1510-6060	1
C45,C46	CENTRALAB	DDM-103	CAP-FXD, CER .01 UFD 150V	1510-1048	2
CR1,CR2,CR3,CR4	MOTOROLA	1N4004	DIODE-SI-DIFF JCT 400V 1 AMP	1530-0151	4
CR5,CR6,CR7,CR8, CR10,CR11,CR12,CR13, CR14,CR15,CR16,CR17		1N914	DIODE-SI-SWITCHING 100V	1530-0083	12
IC1,IC2,IC3,IC4,IC5, IC6,IC7,IC10,IC11, IC12,IC13,IC14	TEXAS INST.	741P	INT CIR OP AMP	1530-8159	12
IC8	TEXAS INST.	709P	INT CIR OP AMP	1530-8160	1
IC9	MOTOROLA	MC667P	INT CIR MONOSTABLE MV DUAL	1530-8196	1

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PARTS LIST

12578 CODE IDENT | PL 8155-0210-10 SHEET OF | D REV

TITLE: PCB ASSY, 8155A FLUTTER METER, IEEE

CAT. NO. 83-4930-3287

FIND NO.- DESIG	MFG NAME	MFG PART NO.	NOMENCLATURE OR DESCRIPTION	CAT. NO. 83-	QTY
Q1	MOTOROLA	2N4922	TSTR-SI-NPN, PLASTIC, MED PWR	1530-2420	1
Q2	MOTOROLA	2N919	TSTR-SI-PNP, PLASTIC, MED PWR	1530-2421	1
Q3,Q7,Q8	MOTOROLA	2N458	TSTR-SI-FET-N-CHANNEL, SW	1530-2408	3
Q4,Q5	G.E.	2N3859A	TSTR-SI-NPN-L PWR 75 HFE	1530-2261	2
Q6	FAIRCHILD	2N3643	TSTR-SI-NPN-SWITCHING 300 HFE	1530-2234	1
Q9	FAIRCHILD	2N4917	TSTR-SI-PNP-SWITCHING	1530-2317	1
R1,R5,R67	OA781-7175		RES-FXD FILM 1K OHM 1/2W 2%	1520-7175	3
R2,R6	OA781-7222		RES-FXD FILM 51 OHM 1/2W 2%	1520-7222	2
R3,R7,R13,R33,R36, R39,R43,R47,R77	OA781-7148		RES-FXD FILM 10K OHM 1/2W 2%	1520-7148	9
R4,R8,R40,R93	OA781-7142		RES-FXD FILM 5.1K OHM 1/2W 2%	1520-7142	4
R9,R12,R14,R31,R34, R48,R49,R50	OA781-7387		RES-FXD FILM 100K OHM 1/2W 2%	1520-7387	8
R10,R66,R68		RL20G	RES-FXD FILM 1M OHM 1/2W 2%	1520-8483	3
R11	CTS	X201R254B	RES-VARIABLE, CERMET 250K OHM 1/4W 30%	1520-1620	1
R15	OA781-7146		RES-FXD FILM 18K OHM 1/2W 2%	1520-7146	1
R16,R69,R70	CTS	X201R253B	RES-VARIABLE, CERMET 25K OHM 1/4W 30%	1520-1619	3
R17	OA781-7386		RES-FXD FILM 91K OHM 1/2W 2%	1520-7386	1
R18	OA781-7377		RES-FXD FILM 39K OHM 1/2W 2%	1520-7377	1
R20	CTS	X201R502B	RES-VARIABLE, COMP, 5K OHM 1/4W 30%	1520-1630	1
R21	OA781-7373		RES-FXD FILM 27K OHM 1/2W 2%	1520-7373	1
R22	OA781-7372		RES-FXD FILM 22K OHM 1/2W 2%	1520-7372	1
R24,R25,R27	OA781-7394		RES-FXD FILM 300K OHM 1/2W 2%	1520-7394	3
R26,R58	OA781-7219		RES-FXD FILM 3K OHM 1/2W 2%	1520-7219	2
R28	OA781-7381		RES-FXD FILM 56K OHM 1/2W 2%	1520-7381	1
R29,R51	OA781-7362		RES-FXD FILM 3.6K OHM 1/2W 2%	1520-7362	2
R30,R88,R89	OA781-7375		RES-FXD FILM 33K OHM 1/2W 2%	1520-7375	3
R32	OA781-7396		RES-FXD FILM 360K OHM 1/2W 2%	1520-7396	1
R35			RES-FXD COMP 22M OHM 1/2W 5%	9520-3261	1
R37,R38,R63,R44	OA781-7143		RES-FXD FILM 150K OHM 1/2W 2%	1520-7143	4
R41	OA781-7217		RES-FXD FILM 1.5K OHM 1/2W 2%	1520-7217	1
R42	OA781-7383		RES-FXD FILM 68K OHM 1/2W 2%	1520-7383	1
R45	OA781-7368		RES-FXD FILM 7.5K OHM 1/2W 2%	1520-7368	1

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PARTS LIST

12578 CODE IDENT | PL 8155-0210-10 SHEET OF | D REV

TITLE: PCB ASSY, 8155A FLUTTER METER, IEEE

CAT. NO. 83-4930-3287

FIND NO.- DESIG	MFG NAME	MFG PART NO.	NOMENCLATURE OR DESCRIPTION	CAT. NO. 83-	QTY
R46	0A781-0038		RES-FXD, FILM, 16K OHM, 1/2W, 2%	1520-0038	1
R52,R75,R81	0A781-7351		RES-FXD, FILM, 360 OHM, 1/2W, 2%	1520-7351	3
R53	0A781-7335		RES-FXD, FILM, 39 OHM, 1/2W, 2%	1520-7335	1
R54,R55,R56	RL20S473G		RES-FXD, FILM, 47K OHM, 1/2W, 2%	1520-7379	3
R57	0A781-7388		RES-FXD, FILM, 120K OHM, 1/2W, 2%	1520-7388	1
R59,R60,R61	0A781-7352		RES-FXD, FILM, 430 OHM, 1/2W, 2%	1520-7352	3
R62	0A781-7144		RES-FXD, FILM, 15K OHM, 1/2W, 2%	1520-7144	1
R71	CTS	X201R252B	RES-VARIABLE, CERMET, 2.5K OHM 1/2W, 30%	1520-1618	1
R73,R74,R79,R80	0A781-7390		RES-FXD, FILM, 200K OHM, 1/2W, 2%	1520-7390	4
R76,R82		RN20X	RES-FXD, FILM, 2M OHM, 1/2W, 1%	1520-8484	2
R78	0A781-7201		RES-FXD, FILM, 1.8K OHM, 1/2W, 2%	1520-7201	1
R91	0A781-7263		RES-FXD, FILM, 2.0K OHM, 1/2W, 2%	1520-7263	1
R92	0A781-7371		RES-FXD, FILM, 20K OHM, 1/2W, 2%	1520-7371	1
R94	0A781-7374		RES-FXD, FILM, 30K OHM, 1/2W, 2%	1520-7374	1
R95	0A818-1535		RES-VARIABLE, CERMET, 5.0K OHM, .5W 10%	1520-1535	1
T1	SIGNAL TRANS	7152	TRANSFORMER POWER PRI. 115/230, SEC 40V CT	1540-1360	1
VR1,VR2		1N751A	DIODE ZENER 5.1V 5% 400 MW	1530-0133	2
1	MINCOM	8155-0205-01	PCB-8155A, FLUTTER METER	3640-2101	1
2	MINCOM	07301A067	HEAT SINK	3690-0387	2
3	THERMALLOY	7717-2	PAD-TSTR, INLINE, 3 LEADS	9690-0191	2

3M Mincom Division MINNESOTA MINING AND MANUFACTURING CO.	PARTS LIST	12578 CODE IDENT	PL 8155-0000-20 SHEET OF	D REV
	TITLE AUDIO FLUTTER METER MODEL 8155A, NAB		CAT. NO. 83-5990-1289	

FIND NO.- DESIG	MFG NAME	MFG PART NO.	NOMENCLATURE OR DESCRIPTION	CAT. NO.	QTY
				83-	
DS1	MURA	L28-40	LAMP-INCANDESCENT, 28V	1550-2603	1
F1	LITTLEFUSE	312.125	FUSE- 1/4A, 3AG	7550-8032	1
M1	TRIPLETT	52A-3314 SPECIAL	METER-FLUTTER, SPECIAL	1550-3180	1
S1	UID	LRSW322-N-CR-E	SWITCH-ROCKER OFFSET HOUSING	1550-5628	1
S2	SWITCHCRAFT	46256LFR	SWITCH-SLIDE DPDT, 115-230V	1550-5287	1
S3	OAK	399189-28	SWITCH-ROTARY, 1 SEC, 3 POS	1550-5629	1
S4	MINCOM	00000A852-7	SWITCH-ROTARY, MODIFIED	3550-6105	1
S5	MINCOM	00000A852-7	SW-ROTARY, MODIFIED	3550-6106	1
1	MINCOM	8155-3010-10	CHASSIS - 8155A	3310-1742	1
2	MINCOM	8155-0210-20	PCB ASSY-8155A FLUTTER METER, NAB	4930-3288	1
3	BUCKEYE		FEET AND BAIL ASSY-STAND 5-1/2 INCH	1270-0960	1
4	MINCOM	8155-3000-10	COVER - 8155A	3310-1741	1
5	KING	KC-79-43	CONNECTOR-RECEPTACLE, RF COAXIAL	1610-1706	3
6	MURA	RLC-W	LENS-CAP, INDICATOR, WHITE	1550-1975	1
8	TRIPLETT	13-239	BEZEL-INST MTG, METER	1290-0351	1
9	LITTLEFUSE	342012	FUSEHOLDER-POS, 3AG FUSE	1620-0002	1
10	BELDEN	17408B	CABLE ASSY-POWER, ELEC, 3 COND	1570-0374	1
11	HEYCO	SR-6P-3-4	BUSHING-STR REL,	1690-0225	1
12	H.H.SMITH	1468	TERM STRIP-GNDING, 1/4 MTG	9630-0091	2
13	H.H.SMITH	1414-4	TERM STRIP-GNDING, #4 MTG	9630-0085	1
14	H.H.SMITH	8700	SPACER-RND, PLAIN #4-40	1350-0817	2
15		MS24693-4	SCREW-MACH, FH, 4-40 X 3/8 SST	9260-0272	2
16			WASHER-LOCK, INT. TOOTH #6	9261-4203	2
17	BUCKEYE	PS-70PL-2	KNOB-CONTROL, ROUND .250 DIA	1270-0385	1
18	BUCKEYE	PS-70BL-2	KNOB-CONTROL, ROUND .718 DIA	1270-0628	2
19		MS24693-28	SCREW-MACH, FH, 6-32 X 1/2, SST	9260-0271	2
21		MS35206-230	SCREW-MACH, PAN HD, 6-32 X 7/16	9260-4532	4
22			NUT-SMALL PATTERN, HEX, 4-40	9260-2201	4
23		MS27183-4	WASHER-FLAT, GENERAL PURPOSE #4	9261-4002	6
24		MS35338-41	WASHER-LOCK, SPLIT HELICAL #4	9261-4303	6
25		MS27183-6	WASHER-FLAT, GENERAL PURPOSE #6	9261-4004	8
26		MS35338-42	WASHER-LOCK, SPLIT #6	9261-4305	8

Mincom Division (Minnesota Mining and Manufacturing Co.)	PARTS LIST	12578 CODE IDENT	PL 8155-0000-20 SHEET OF	D REV
	TITLE: AUDIO FLUTTER METER MODEL 8155A, NAB		CAT. NO. 83-5990-1289	

FIND NO.- DESIG	MFG NAME	MFG PART NO.	NOMENCLATURE OR DESCRIPTION	CAT. NO.	QTY
27	MINCOM	8155-3050-00	PLATE-I.D., NAB	83-3550-2134	1
28			SCREW-MACH, PAN HD, 6-32 X 9/16	9260-4534	4
29	MIL STD	MS35206-214	SCREW-MACH, PAN HD, 4-40 X 5/16	9260-4514	2
30	ALLEN-BRADLEY	M-2/86	NUT-HEX, PLAIN 3/8-32 X .500 OD	9260-2112	2
31			MANUAL-MOD 8155A AUD FLTR MTR	5990-1312	1

3M Mincom Division
MINNESOTA MINING AND MANUFACTURING CO.

PARTS LIST

12578 CODE IDENT | PL 8155-0210-20 | SHEET OF | D REV

TITLE: PCB ASSY, 8155A FLUTTER METER - NAB

CAT. NO. 83-4930-3288

FIND NO.- DESIG	MFG NAME	MFG PART NO.	NOMENCLATURE OR DESCRIPTION	CAT. NO. 83-	QTY
C1,C2	CORNELL/DUB	BR250-50	CAP-FXD, ELECT, 250 UFD, 50V	1510-2031	2
C3,C4,C6,C8	CORNELL/DUB	BR100-25	CAP-FXD, ELECT, 100 UFD, 25V	1510-2025	4
C5,C7,C47,C48,C49 C50	CENTRALAB	DDM-203	CAP-FXD, CER, .02 UFD, 150V	1510-1008	6
C9	ARCO	DM15F102F	CAP-FXD, MICA, 1000 PFD, 100V, 1%	1510-5302	1
C10	MIDWEC	E3XFR-104-.5C	CAP-FXD, PLSTC,.10 UF, 50V, 5%	1510-4637	1
C11,C20,C17	0A836-5155		CAP-FXD, MICA, 100 PF, 500V, 5%	1510-5155	3
C12	0A836-5214		CAP-FXD, MICA, 200 PF, 500V, 5%	1510-5214	1
C13	0A836-5119		CAP-FXD, MICA, 430 PF, 500V, 5%	1510-5119	1
C14	CENTRALAB	UK10-104	CAP-FXD, CER, .1 UFD, 10V	1510-1077	1
C16	CI	CS13BF105K	CAP-FXD, TA, 1 UFD, 35V, 10%	1510-6111	1
C18		112A1C224	CAP-FXD, PAPER, .22 UFD, 200V, 20%	1510-4183	1
C19,C21,C22,C24	RMC	SM-210	CAP-FXD, CER, .001 UFD	1510-1108	4
C23		E3FR-682-1C	CAP-FXD, PLSTC, .0068 UFD, 100V, 5%	1510-4447	1
C26	MINCOM SPEC	0A836-5120	CAP-FXD, MICA, 500 PF, 500V, 5%	1510-5120	1
C27	0A839-4459		CAP-FXD, .022 UFD, 200V, 5%	1510-4459	1
C28	0A839-4002		CAP-FXD, MY, .056 UFD, 200V, 5%	1510-4002	1
C29		E3FR-332-1C	CAP-FXD, PLSTC, .0033 UFD, 100V, 5%	1510-4445	1
C30,C31,C32	MIDWEC	E3XF-105-.5C	CAP-FXD, PLSTC, 1.0 UFD, 50WVDC, 5%	1510-4638	3
C33	0A836-5242		CAP-FXD, MICA, 18 PF, 500V, 5%	1510-5242	1
C34	0A839-6033		CAP-FXD, MY, .33 UFD, 200V, 5%	1510-6033	1
C35,C36	CI	CS13BF225K	CAP-FXD, TA, 2.2 UFD, 35V, 10%	1510-6093	2
C38	CI	CSR13F685KL	CAP-FXD, TA, 6.8 UF, 35V, 10%	1510-6144	1
C44	SPRAGUE	39D108G010FJ4	CAP-FXD, ELECT, 1000 UFD, 10V	1510-2316	1
C45,C46	CENTRALAB	DDM-103	CAP-FXD, CER, .01 UFD, 150V	1510-1048	2
CR1,CR2,CR3,CR4	MOTOROLA	1N4004	DIODE-SI-DIFF JCT, 400V, 1 AMP	1530-0151	4
CR5,CR6,CR8,CR10, CR11,CR12,CR13, CR14,CR15,CR18,CR19, CR20,CR21		1N914	DIODE-SI-SWITCHING, 100V	1530-0083	14
IC1,IC2,IC3,IC4, IC5,IC6,IC7,IC10, IC11,IC12,IC13	TEXAS INST	741P	INT CIR-OP AMP	1530-8159	11
IC8	TEXAS INST	709P	INT CIR-OP AMP	1530-8160	1
IC9	MOTOROLA	MC667P	INT CIR-MONOSTABLE MV DUAL	1530-8196	1

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PARTS LIST

12578 CODE IDENT | PL 8155-0210-20 | SHEET OF | D REV

TITLE: BCB ASSY, 8155A FLUTTER METER - NAB

CAT. NO. 83-4930-3288

FIND NO.- DESIG	MFG NAME	MFG PART NO.	NOMENCLATURE OR DESCRIPTION	CAT. NO. 83-	QTY
Q1	MOTOROLA	2N4922	TSTR-SI-NPN, PLASTIC, MED PWR	1530-2420	1
Q2	MOTOROLA	2N4919	TSTR-SI-PNP, PLASTIC, MED PWR	1530-2421	1
Q3,Q7,Q8	MOTOROLA	2N5458	TSTR-SI-FET-N-CHANNEL, SW	1530-2408	3
Q4,Q5	GE	2N3859A	TSTR-SI-NPN-L PWR, 75 HFE	1530-2261	2
Q6	FAIRCHILD	2N3643	TSTR-SI-NPN-SWITCHING, 300 HFE	1530-2234	1
Q9	FAIRCHILD	2N4917	TSTR-SI-PNP-SWITCHING	1530-2317	1
R1,R5,R67	0A781-7175		RES-FXD, FILM, 1K OHM, 1/2W, 2%	1520-7175	3
R2,R6	0A781-7222		RES-FXD, FILM, 51 OHM, 1/2W, 2%	1520-7222	2
R3,R7,R13,R33,R36, R39,R43,R47	0A781-7148		RES-FXD, FILM, 10K OHM, 1/2W, 2%	1520-7148	8
R4,R8,R40,R79,R93	0A781-7142		RES-FXD, FILM, 5.1K OHM, 1/2W, 2%	1520-7142	5
R9,R12,R14,R31,R34, R48,R49,R50,R63	0A781-7387		RES-FXD, FILM, 100K OHM, 1/2W, 2%	1520-7387	9
R10,R66,R68		RL20G	RES-FXD, FILM, 1M OHM, 1/2W, 2%	1520-8483	3
R11	CTS	X201R254B	RES-VARIABLE, CERMET, 250K OHM, 1/4W, 30%	1520-1620	1
R15,R46,R62	0A781-7146		RES-FXD, FILM, 18K OHM, 1/2W, 2%	1520-7146	2
R16,R69,R70	CTS	X201R253B	RES-VARIABLE, CERMET, 25K OHM, 1/4W, 30%	1520-1619	3
R17	0A781-7386		RES-FXD, FILM, 91K OHM, 1/2W, 2%	1520-7386	1
R18	0A781-7377		RES-FXD, FILM, 39K OHM, 1/2W, 2%	1520-7377	1
R20	CTS	X201RS502B	RES-VARIABLE, CERMET, 5K OHM, 1/4W, 30%	1520-1630	1
R21	0A781-7373		RES-FXD, FILM, 27K OHM, 1/2W, 2%	1520-7373	1
R22	0A781-7372		RES-FXD, FILM, 22K OHM, 1/2W, 2%	1520-7372	1
R24,R25,R27	0A781-7394		RES-FXD, FILM, 300K OHM, 1/2W, 2%	1520-7394	3
R26,R58	0A781-7219		RES-FXD, FILM, 3K OHM, 1/2W, 2%	1520-7219	2
R28	0A781-7381		RES-FXD, FILM, 56K OHM, 1/2W, 2%	1520-7381	1
R29,R51	0A781-7362		RES-FXD, FILM, 3.6K OHM, 1/2W, 2%	1520-7362	2
R30,R88,R89	0A781-7375		RES-FXD, FILM, 33K OHM, 1/2W, 2%	1520-7375	3
R32	0A781-7396		RES-FXD, FILM, 360K OHM, 1/2W, 2%	1520-7396	1
R35			RES-FXD, COMP, 22M OHM, 1/2W, 5%	9520-3261	1
R37,R38,R74,R84	0A781-7143		RES-FXD, FILM, 150K OHM, 1/2W, 2%	1520-7143	4
R41	0A781-7217		RES-FXD, FILM, 1.5K OHM, 1/2W, 2%	1520-7217	1
R42	0A781-7383		RES-FXD, FILM, 68K OHM, 1/2W, 2%	1520-7383	1
R44	0A781-7384		RES-FXD, FILM, 75K OHM, 1/2W, 2%	1520-7384	1

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PARTS LIST

12578 CODE IDENT | PL 8155-0210-20 SHEET OF | D REV

TITLE: PCB ASSY, 8155A FLUTTER METER - NAB

CAT. NO. 83-4930-3288

FIND NO.- DESIG	MFG NAME	MFG PART NO.	NOMENCLATURE OR DESCRIPTION	CAT. NO.	QTY
				83-	
R45	0A781-7368		RES-FXD, FILM, 7.5K OHM, 1/2W, 2%	1520-7368	1
R52	0A781-7351		RES-FXD, FILM, 360 OHM, 1/2W, 2%	1520-7351	1
R53	0A781-7335		RES-FXD, FILM, 39 OHM, 1/2W, 2%	1520-7335	1
R54,R55,R56	MINCOM SPEC	RL20S473G	RES-FXD, FILM, 47K OHM, 1/2W, 2%	1520-7379	3
R57	0A781-7388		RES-FXD, FILM, 120K OHM, 1/2W, 2%	1520-7388	1
R59,R60,R61	0A781-7352		RES-FXD, FILM, 430 OHM, 1/2W, 2%	1520-7352	3
R46	MINCOM SPEC	0A781-0038	RES-FXD, FILM, 16K OHM, 1/2W, 2%	1520-0038	1
R71	CTS	X201R252B	RES-VARIABLE, CERMET, 2.5K OHM, 1/4W, 30%	1520-1618	1
R73	0A781-7390		RES-FXD, FILM, 200K OHM, 1/2W, 2%	1520-7390	1
R78	MINCOM SPEC	0A781-7367	RES-FXD, FILM, 6.8K OHM, 1/2W, 2%	1520-7367	1
R91	0A781-7263		RES-FXD, FILM, 2K OHM, 1/2W, 2%	1520-7263	1
R85	0A781-7354		RES-FXD, FILM, 510 OHM, 1/2W, 2%	1520-7354	1
R87	CTS	X201R103B	RES-VARIABLE, CERMET, 10K OHM, 1/4W, 30%	1520-1556	1
R92	0A781-		RES-FXD, FILM, 20K OHM, 1/2W, 2%	1520-7371	1
R94	0A781-		RES-FXD, FILM, 30K OHM, 1/2W, 2%	1520-7374	1
R95	MINCOM SPEC	0A818-1535	RES-VARIABLE, CERMET, 5K OHM, 1/2W, 10%	1520-1535	1
T1	SIGNAL TRANS	7152	TRANSFORMER, POWER PRI, 115/230, SEC 40V,CT	1540-1360	1
VR1,VR2		1N751A	DIODE, ZENER, 5.1V, 5%, 400 MW	1530-0133	2
1	MINCOM	8155-0205-01	PCB - 8155A FLUTTER METER	3640-2101	1
2	MINCOM	07301A067	HEAT SINK	3690-0387	2
3	THERMALLOY	7717-2	PAD-TSTR, INLINE, 3 LEADS	9690-0191	2

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